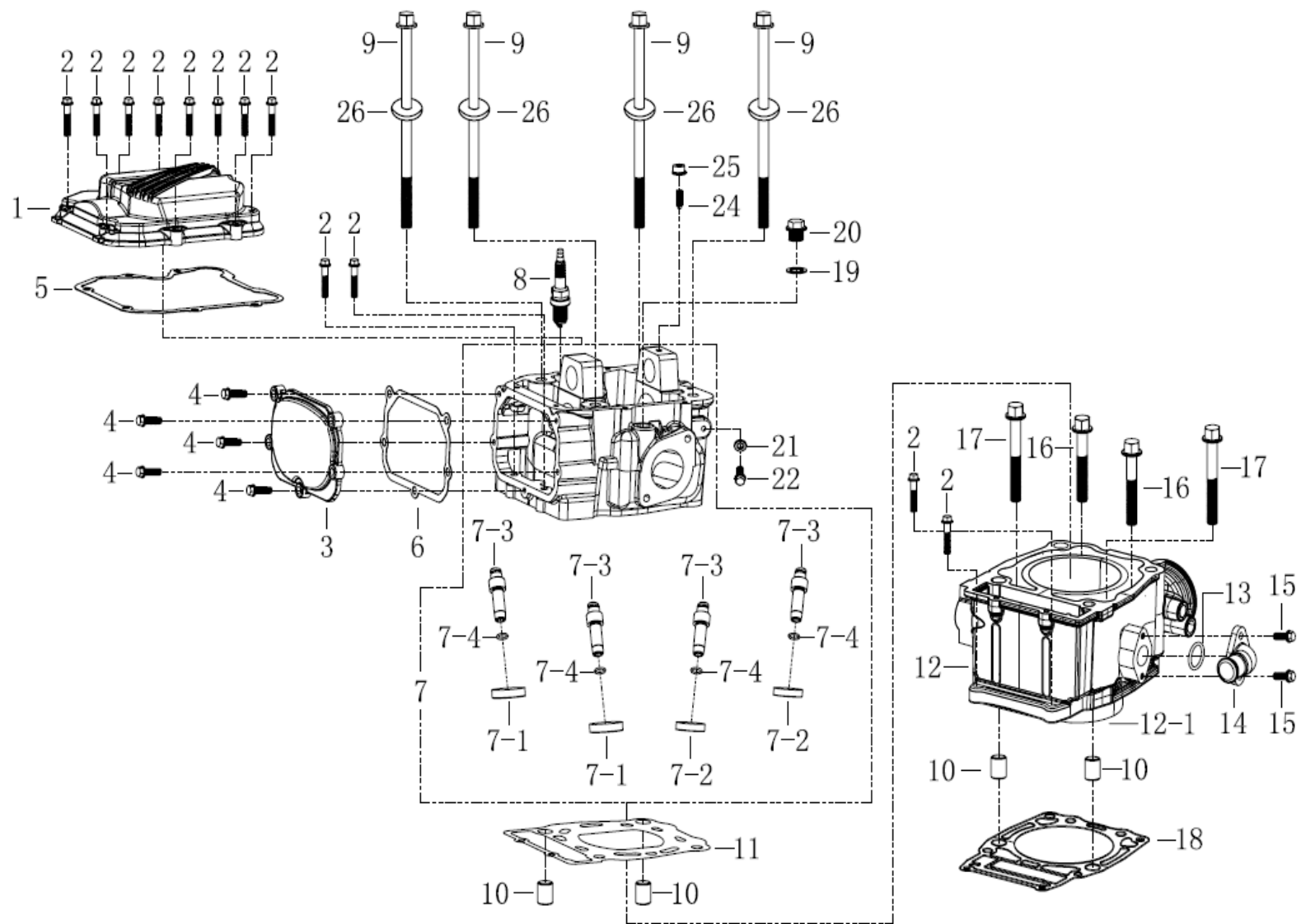
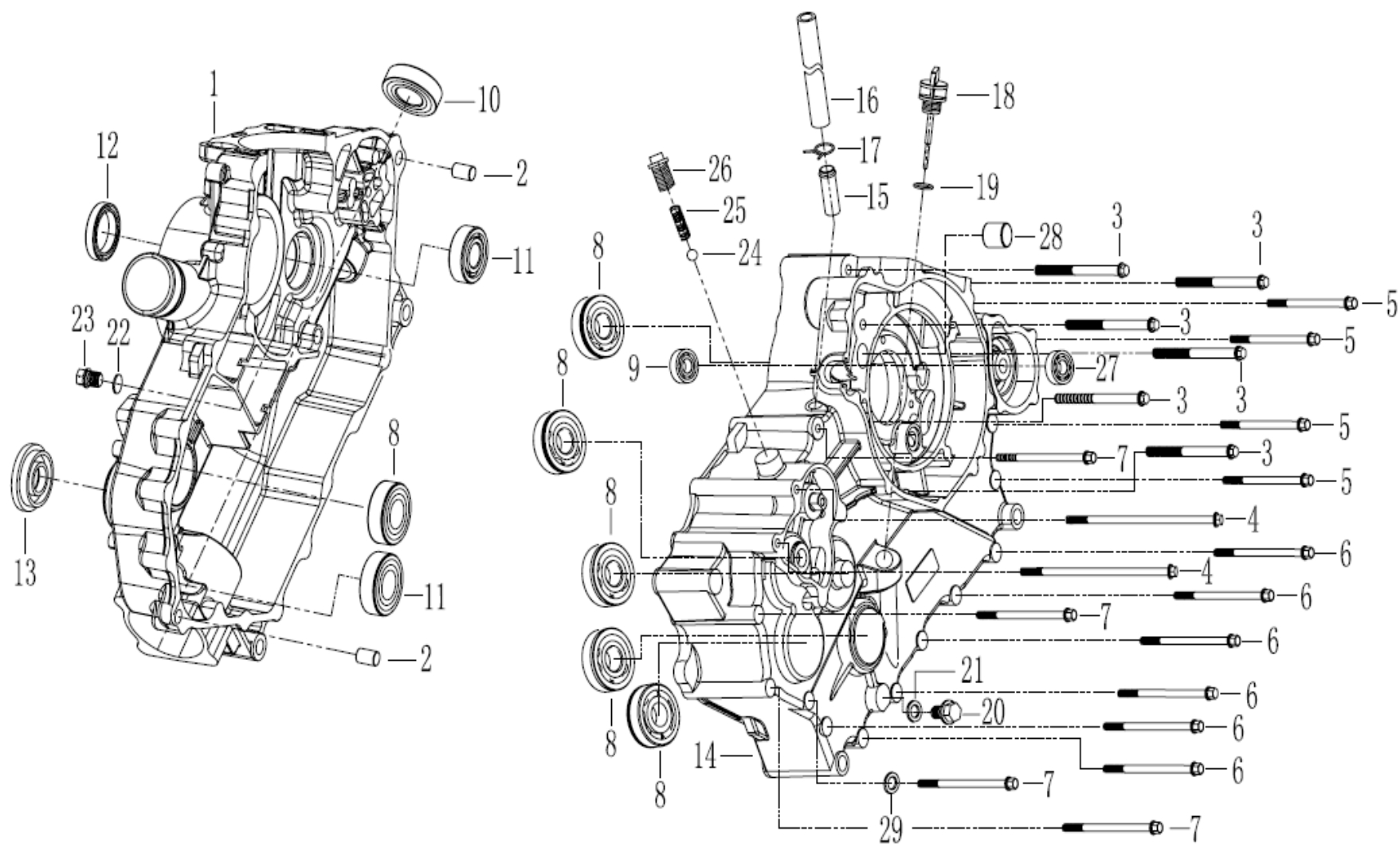


E01 气缸组 CYLINDER GROUP



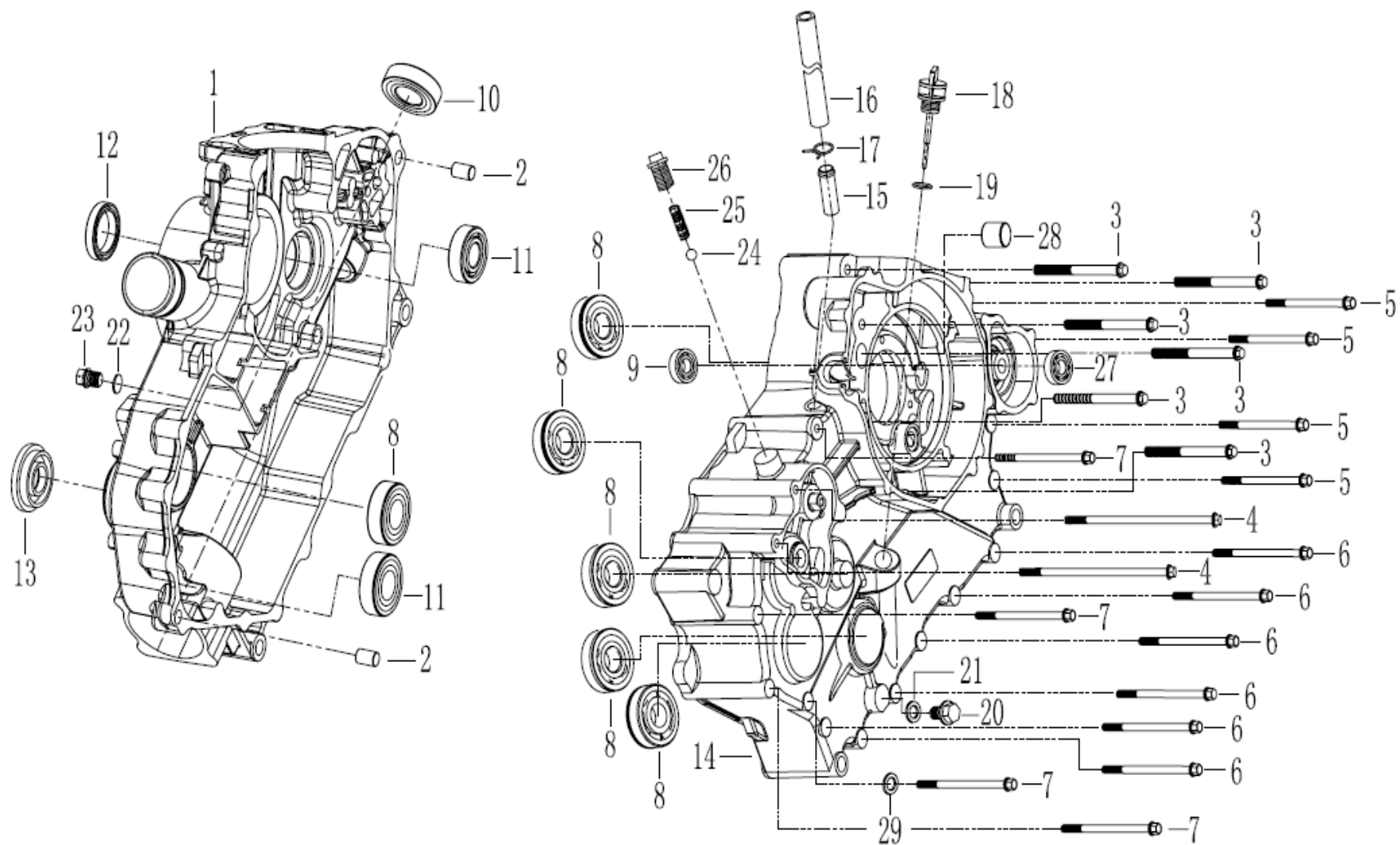
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	11121-5020	COVER, CYLINDER HEAD	气缸头盖	1		
2	9111-060285	BOLT, FLANGE	六角法兰面螺栓	12	M6×28 S=8	白铬
3	11122-5020	SIDE COVER, CYLINDER HEAD	气缸头侧盖	1		
4	9111-060205	BOLT, FLANGE	六角法兰面螺栓	5	M6×20 S=8	白铬
5	11124-5020	GASKET, CYLINDER HEAD COVER	气缸头盖垫	1		
6	11125-5020	GASKET, SIDE COVER, HEAD	缸头侧盖垫	1		
7	11110-5020	HEAD CYLINDER, ASSY	气缸头组件	1		
7-1	11111-5020	SEAT, VALVE INTAKE	进气门座	2		
7-2	11112-5020	SEAT, VALVE EXHAUST	排气门座	2		
7-3	11113-5020	GUIDE VALVE	气门导管	4		
7-4	9921-161000	O-RING $\phi 1.6 \times \phi 10$	O形圈 $\phi 1.6 \times \phi 10$	4	$\phi 1.6 \times \phi 10$	
8	33511-5020	SPARK PLUG	火花塞	1	BKR6E S=16	
9	9112-101903	BOLT, FLANGE	六角法兰面螺栓	4	M10×190 S=14	彩锌
10	9613-152000	DOWEL PIN $\phi 15 \times 20$	定位销 $\phi 15 \times 20$	4	$\phi 15 \times 20$	
11	11114-5020	GASKET, HEAD, CYLINDER	气缸头垫	1		
12	11210-5020	CYLINDER	气缸组件	1		
12-1	11211-5020	BUSH, CYLINDER	气缸套	1		
13	9921-272360	O-RING $\phi 2.65 \times \phi 23.6$	O形圈 $\phi 2.65 \times \phi 23.6$	1	$\phi 2.65 \times \phi 23.6$	
14	11221-5020	JOINT, IMPORT WATER	进水接头	1		
15	9111-060163	BOLT, FLANGE	六角法兰面螺栓	2	M6×16 S=8	彩锌
16	9112-100703	BOLT, FLANGE	六角法兰面螺栓	2	M10×70 S=14	彩锌
17	9112-100783	BOLT, FLANGE	六角法兰面螺栓	2	M10×78 S=14	彩锌
18	11222-5020	GASKET, CYLINDER	气缸垫	1		
19	9513-142200	WASHER $\phi 14 \times \phi 22 \times 1.5$	铝垫 $\phi 14 \times \phi 22 \times 1.5$	1	$\phi 14 \times \phi 22 \times 1.5$	
20	9112-140105	BOLT, FLANGE	六角法兰面螺栓	1	M14×10 S=17 P=1.5	白铬
21	9513-061200	WASHER $\phi 6 \times \phi 12 \times 1.5$	铝垫 $\phi 6 \times \phi 12 \times 1.5$	1	$\phi 6 \times \phi 12 \times 1.5$	油道处
22	9111-060105	BOLT, FLANGE	六角法兰面螺栓	1	M6×10 S=8	白铬
23	9111-080185	BOLT, FLANGE	六角法兰面螺栓	1	M8×18 S=12	白铬
24	9365-061707	BOLT ORIENTATION	锥端紧定螺钉	1	M6×17	发黑
25	9413-060603	NUT, FLANGE	带齿六角法兰面螺母	1	M6 S=10	彩锌
26	9511-102303	WASHER $\phi 10.5 \times \phi 23 \times 2$	垫圈 $\phi 10.5 \times \phi 23 \times 2$	4	$\phi 10.5 \times \phi 23 \times 2$	彩锌

E02 箱体组 CRANKCASE GROUP

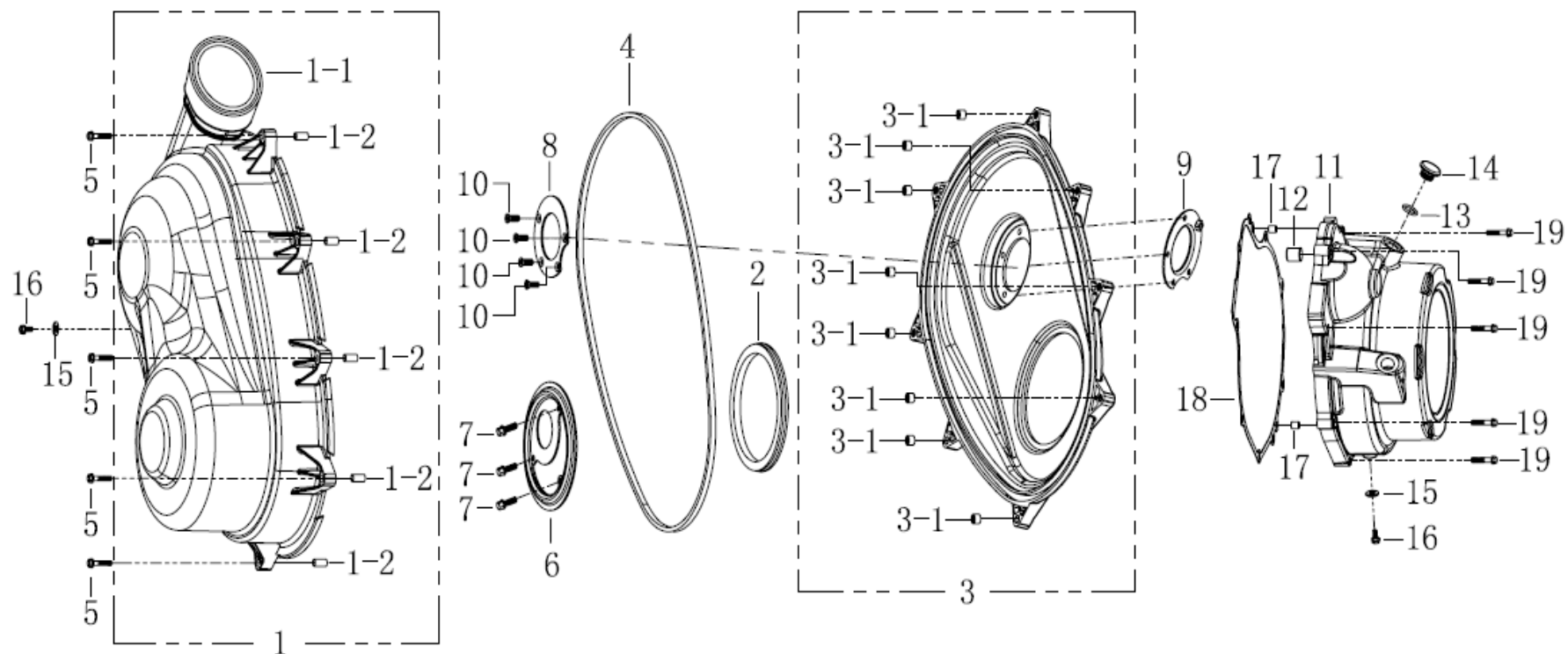


REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	11310-5020	LEFT CRANKCASE	左箱体组件	1		
1-1	11311-5020	BUSH, LEFT CRANKCASE	左曲轴孔衬套	1		
2	9611-121800	DOWEL PIN $\phi 12 \times 18$	定位销 $\phi 12 \times 18$	2	$\phi 12 \times 18$	
3	9113-080905	BOLT, FLANGE	六角法兰面螺栓	6	M8 $\times$ 90 S=10	白锌
4	9113-061395	BOLT, FLANGE	六角法兰面螺栓	2	M6 $\times$ 139 S=10	白铬
5	9111-061055	BOLT, FLANGE	六角法兰面螺栓	4	M6 $\times$ 105 S=8	白铬
6	9111-060955	BOLT, FLANGE	六角法兰面螺栓	6	M6 $\times$ 95 S=8	白铬
7	9111-060855	BOLT, FLANGE	六角法兰面螺栓	4	M6 $\times$ 85 S=8	白铬
8	6304 GB/T276	BEARING 6304	滚珠轴承6304	6		
9	6001 GB/T276	BEARING 6001	滚珠轴承6001	1		
10	6205 GB/T276	BEARING 6205	滚珠轴承6205	1		
11	6204 GB/T276	BEARING 6204	滚珠轴承6204	2		
12	9911-354800	OIL SEAL 35 $\times$ 48 $\times$ 8	油封35 $\times$ 48 $\times$ 8	1	35 $\times$ 48 $\times$ 8	
13	9913-254700	OIL SEAL 25 $\times$ 47 $\times$ 13	油封25 $\times$ 47 $\times$ 13	1	25 $\times$ 47 $\times$ 13	
14	11320-5020	RIGHT CRANKCASE	右箱体组件	1		
14-1-1	11321-5020	BUSH, RIGHT CRANKCASE	右曲轴孔衬套	1		
15	11431-5020	JOINT, PIPE BREATHER HOSE	呼吸管接头	1		
16	11432-5020	BREATHER HOSE	呼吸管	1		
17	9851-160153	CLAMP, BREATHER HOSE	呼吸管夹	2		
18	11421-5020	OIL RULER	机油尺	1		
19	9921-202000	O-RING $\phi 2 \times \phi 20$	O形圈 $\phi 2 \times \phi 20$	1	$\phi 2 \times \phi 20$	
20	9111-100163	BOLT, FLANGE	六角法兰面螺栓	1	M10 $\times$ 16 S=14 P=1.25	泄油
21	9513-101800	WASHER $\phi 10 \times \phi 18 \times 1.5$	铝垫 $\phi 10 \times \phi 18 \times 1.5$	1	$\phi 10 \times \phi 18 \times 1.5$	
22	9513-121800	WASHER $\phi 12 \times \phi 18 \times 1.5$	铝垫 $\phi 12 \times \phi 18 \times 1.5$	1	$\phi 12 \times \phi 18 \times 1.5$	
23	9116-120123	BOLT, FLANGE	六角法兰面螺栓	1	M12 $\times$ 12 S=14 P=1.25	彩锌
24	9031-450000	ORIENTATION BALL	换挡定位钢珠	1	SR4.5	
25	9811-100288	SPRING	换挡定位弹簧	1		

E02 箱体组 CRANKCASE GROUP

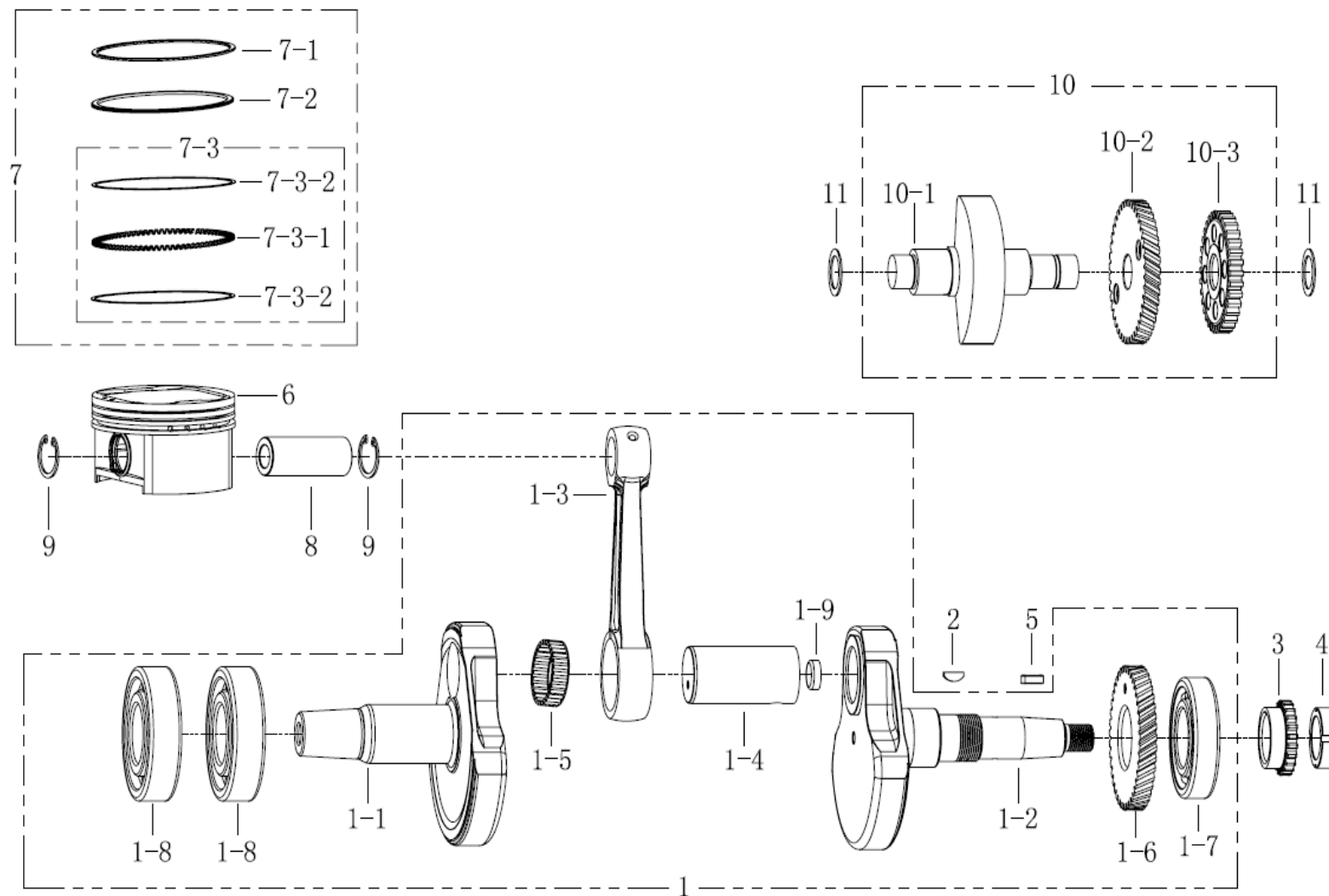


REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
26	9116-140265	BOLT, FLANGE	六角法兰面螺栓	1	M14×26 S=14 P=1.25	
27	9911-122500	OIL SEAL 12×25×7	油封12×25×7	1	12×25×7	
28	9714-121400	BUSH, CLUTCH	超越离合器衬套B	1		
29	9513-061200	WASHER $\phi 6 \times \phi 12 \times 1.5$	铝垫 $\phi 6 \times \phi 12 \times 1.5$	1	$\phi 6 \times \phi 12 \times 1.5$	
30						
31						
32						
33						
34						
35						
36						
37						
38						
39						
40						
41						
42						
43						
44						
45						
46						
47						
48						
49						
50						
51						



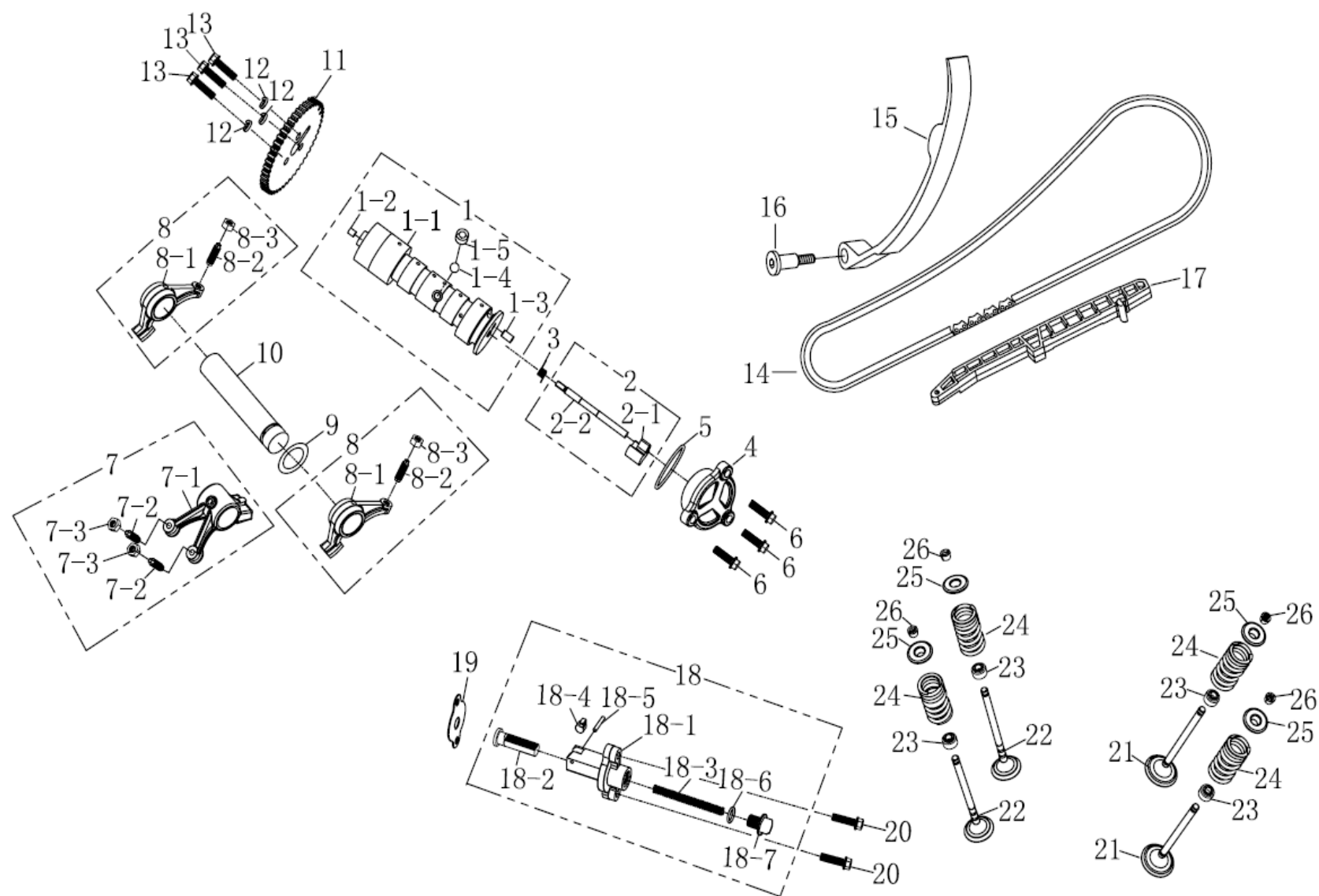
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	11330-5020	UPPER LEFT COVER ASSY	左箱盖上体组件	1		
1.1	11331-5020	UPPER LEFT COVER	左箱盖上体	1		
1.2	9711-071603	BUSH	衬套	8		
2	11332-5020	GASKET, CVT COVER	左箱盖橡胶垫	1		
3	11340-5020	CVT COVER, LEFT (LOWER)	左箱盖下体组件	1		
3.1	9713-061303	BUSH, SCREW THREAD	螺纹衬套	8	M6	
4	11333-5020	SEAL, CVT COVER	左箱盖密封圈	1		
5	9113-060323	BOLT, FLANGE	六角法兰面螺栓	8	M6×32 S=10	彩锌
6	11441-5020	BRACKET, SEAL, CRANK	曲轴隔板	1		彩锌
7	9111-060183	BOLT, FLANGE	六角法兰面螺栓	3	M6×18 S=8	彩锌
8	11442-5020	BRACKET, SEAL, SHAFT (UPPER)	驱动轴隔板上	1		彩锌
9	11443-5020	BRACKET, SEAL, SHAFT (LOWER)	驱动轴隔板下	1		彩锌
10	9332-061203	SCREW	沉头十字螺钉	5	M6×12	彩锌
11	11351-5020	MAGNETO COVER	右箱盖	1		
12	9714-121200	BUSH, CLUTCH, STARTER	超越离合器衬套A	1		
13	9921-181390	O-RING $\phi 1.8 \times \phi 13.9$	O形圈 $\phi 1.8 \times \phi 13.9$	1	$\phi 1.8 \times \phi 13.9$	
14	11444-5020	PLUG, TIMING	正时孔塞	1		
15	9513-061200	WASHER $\phi 6 \times \phi 12 \times 1.5$	铝垫 $\phi 6 \times \phi 12 \times 1.5$	2	$\phi 6 \times \phi 12 \times 1.5$	
16	9111-060105	BOLT, FLANGE	六角法兰面螺栓	2	M6×10 S=8	白铬
17	9611-061200	DOWEL PIN $\phi 6 \times 12$	定位销 $\phi 6 \times 12$	2	$\phi 6 \times 12$	
18	11451-5020	GASKET, MAGNETO COVER	右箱盖垫	1		
19	9111-060305	BOLT, FLANGE	六角法兰面螺栓	9	M6×30 S=8	白铬
20						
21						
22						
23						

E04 曲轴连杆活塞组 THE CRANKSHAFT CONNECTING ROD PISTON GROUP



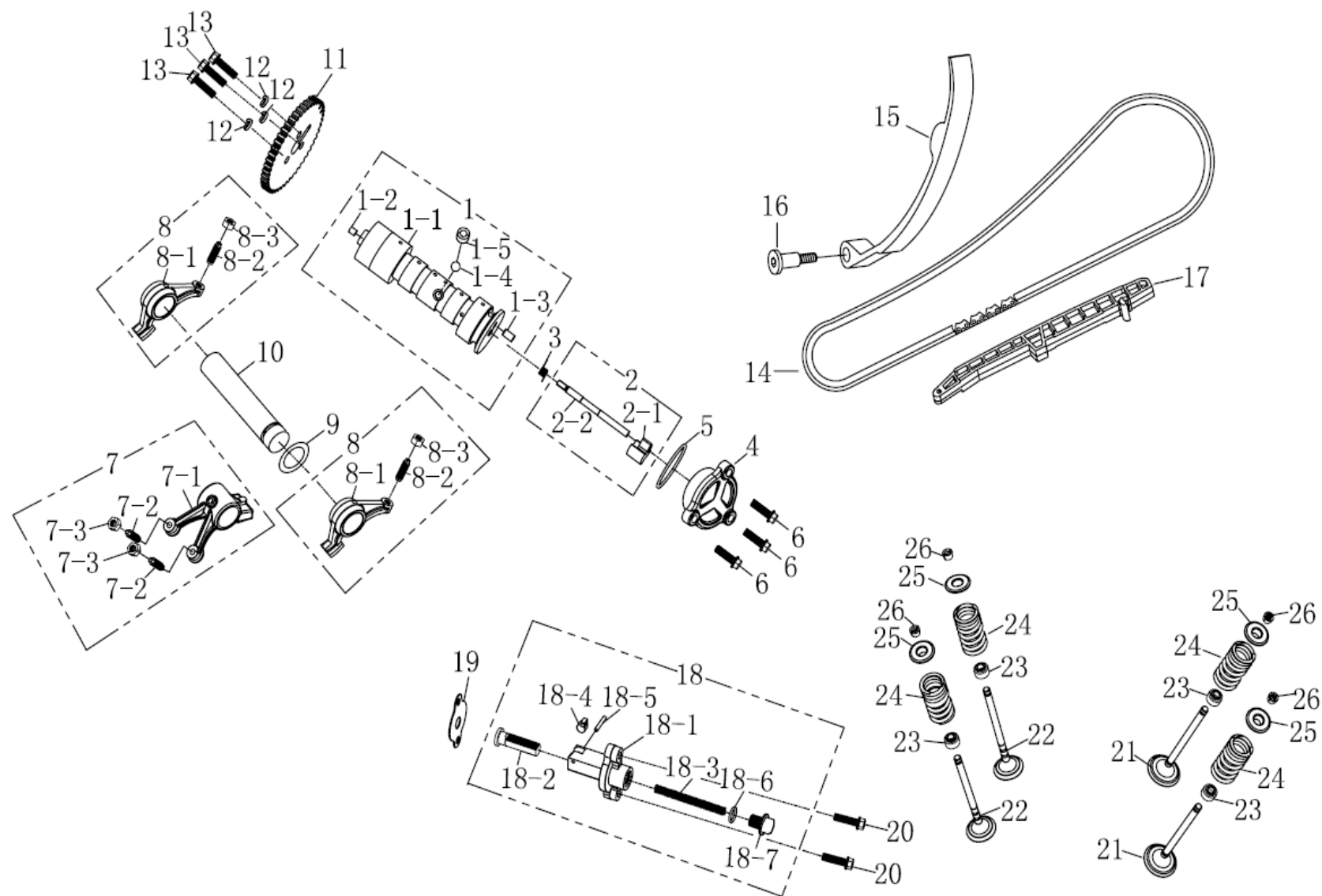
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	12200-5020	CRANKSHAFT ASSY	曲轴总成	1		
1.1	12211-5020	LEFT CRANKSHAFT	左曲轴	1		
1.2	12212-5020	RIGHT CRANKSHAFT	右曲轴	1		
1.3	12113-5020	CONNECTING ROD	连杆	1		
1.4	12213-5020	PIN CRANK	曲柄销	1		
1.5	12281-5020	NEEDLE BEARING	滚针轴承	1	KU34×43×21.8SB	
1.6	12311-5020	DRIVE GEAR, BALANCER	平衡主动齿	1	Z=48T	
1.7	6207 GB/T276	BEARING 6207	滚珠轴承6207	1		
1.8	6307 GB/T276	BEARING 6307	滚珠轴承6307	2		
1.9	12291-5020	OIL PLUG	油堵	1		
2	9691-401600	WOODRUFF KEY	半圆键	1		
3	12721-5020	DRIVE GEAR, TIMING	正时主动链轮	1		
4	9431-281007	NUT	圆螺母	1	M28×1.5-LH	
5	9681-401450	KEY	平键	1	4×5×14.5	
6	12111-5020	PISTON	活塞	1		
7	12101-5020	PISTON RING	活塞环组合	1		
7.1	12121-5020	FIRST RING	第一环	1		
7.2	12122-5020	SECOND RING	第二环	1		
7.3	12130-5020	OIL RING	刮油环组合	1		
7-3-1	12131-5020	LINER RING	衬环	1		
7-3-2	12132-5020	SCRAPING RING	刮油环	2		
8	12112-5020	PISTON PIN	活塞销	1		
9	9562-230127	CIRCLIP	C形挡圈	2		
10	12320-5020	BALANCER SHAFT ASSY	平衡轴总成	1		
10.1	12321-5020	BALANCER SHAFT	平衡轴	1		
10.2	12322-5020	SECONDARY GEAR, BALANCER	平衡从动齿	1	Z=48T	
10.3	16311-5020	DRIVE GEAR, OIL PUMP	油泵主动齿	1	Z=34T	
11	9512-202800	WASHER $\phi 20 \times \phi 28 \times 0.5$	铜垫 $\phi 20 \times \phi 28 \times 0.5$	2	$\phi 20 \times \phi 28 \times 0.5$	

E05 配气机构组 VALVE GROUP



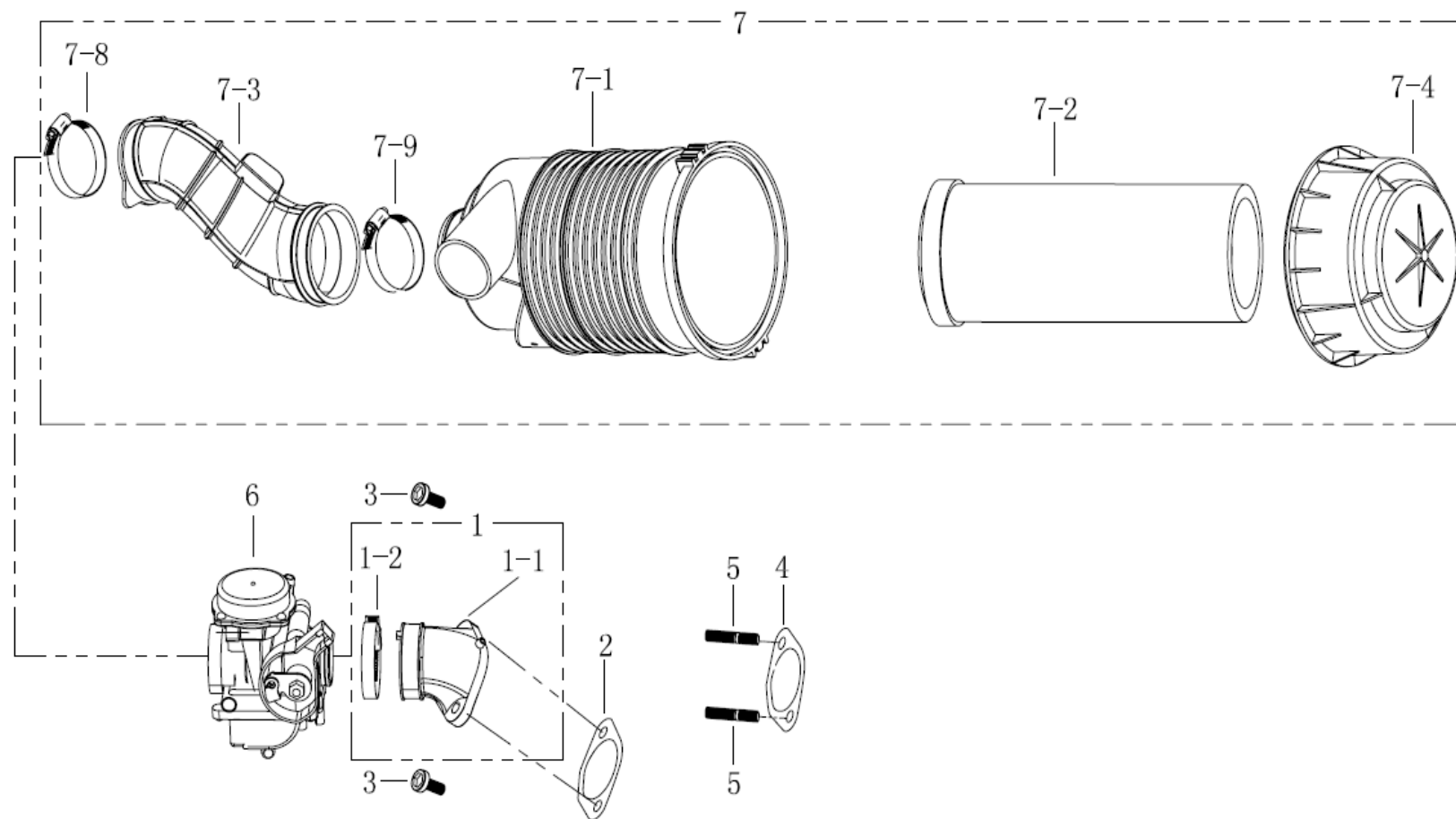
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	12710-5020	CAMSHAFT ASSY	凸轮轴总成	1		
1.1	12711-5020	CAMSHAFT	凸轮轴	1		
1.2	9611-051000	PIN, TIMING SPROCKET	正时链轮定位销	1		
1.3	9611-061500	PIN, REDUCE PRESSURE SHAFT	减压甩块定位销	1		
1.4	9031-350000	STEEL BALL	钢珠	1	SR3. 5	
1.5	9711-060400	LIMIT BUSH, STEEL BALL	钢珠限位套	1		
2	12750-5020	FLY BLOCK , REDUCE PRESSURE	减压甩块组件	1		
2.1	12751-5020	FLY BLOCK , REDUCE PRESSURE	减压甩块	1		
2.2	12752-5020	REDUCE PRESS SHAFT	减压轴	1		
3	9831-050108	RETURN SPRING	回位扭簧	1		
4	11123-5020	COVER, CAMSHAFT	凸轮轴端盖	1		
5	9921-204300	O-RING $\phi 2 \times \phi 43$	O形圈 $\phi 2 \times \phi 43$	1	$\phi 2 \times \phi 43$	
6	9111-060205	BOLT, FLANGE	六角法兰面螺栓	3	M6 $\times$ 20 S=8	白铬
7	12810-5020	ARM ASSY, EXHAUST	排气摇臂组合	1		
7.1	12811-5020	ARM , EXHAUST	排气摇臂	1		
7.2	9363-061600	ADJUST SCREW, VALVE CLEARANCE	间隙调整螺丝	2		
7.3	9421-060500	ADJUST NUT, VALVE CLEARANCE	间隙调整螺母	2	S=10	
8	12860-5020	ARM ASSY, INTAKE	进气摇臂组合	2		
8.1	12861-5020	ARM , INTAKE	进气摇臂	1		
8.2	9363-061600	ADJUST SCREW, VALVE CLEARANCE	间隙调整螺丝	1		
8.3	9421-060500	ADJUST NUT, VALVE CLEARANCE	间隙调整螺母	1	S=10	
9	9512-222800	WASHER $\phi 22 \times \phi 28 \times 0.2$	铜垫 $\phi 22 \times \phi 28 \times 0.2$	1	$\phi 22 \times \phi 28 \times 0.2$	
10	12871-5020	ROCKER ARM, SHAFT	摇臂轴	1		
11	12731-5020	TIMING SPROCKET	正时从动链轮	1		
12	9521-061007	SPRING WASHER	弹簧垫6	3		
13	9111-060225	BOLT, FLANGE	六角法兰面螺栓	3	M6 $\times$ 22 S=8	白铬
14	12741-5020	CHAIN, TIMING	正时链条	1	齿形链122节	

E05 配气机构组 VALVE GROUP



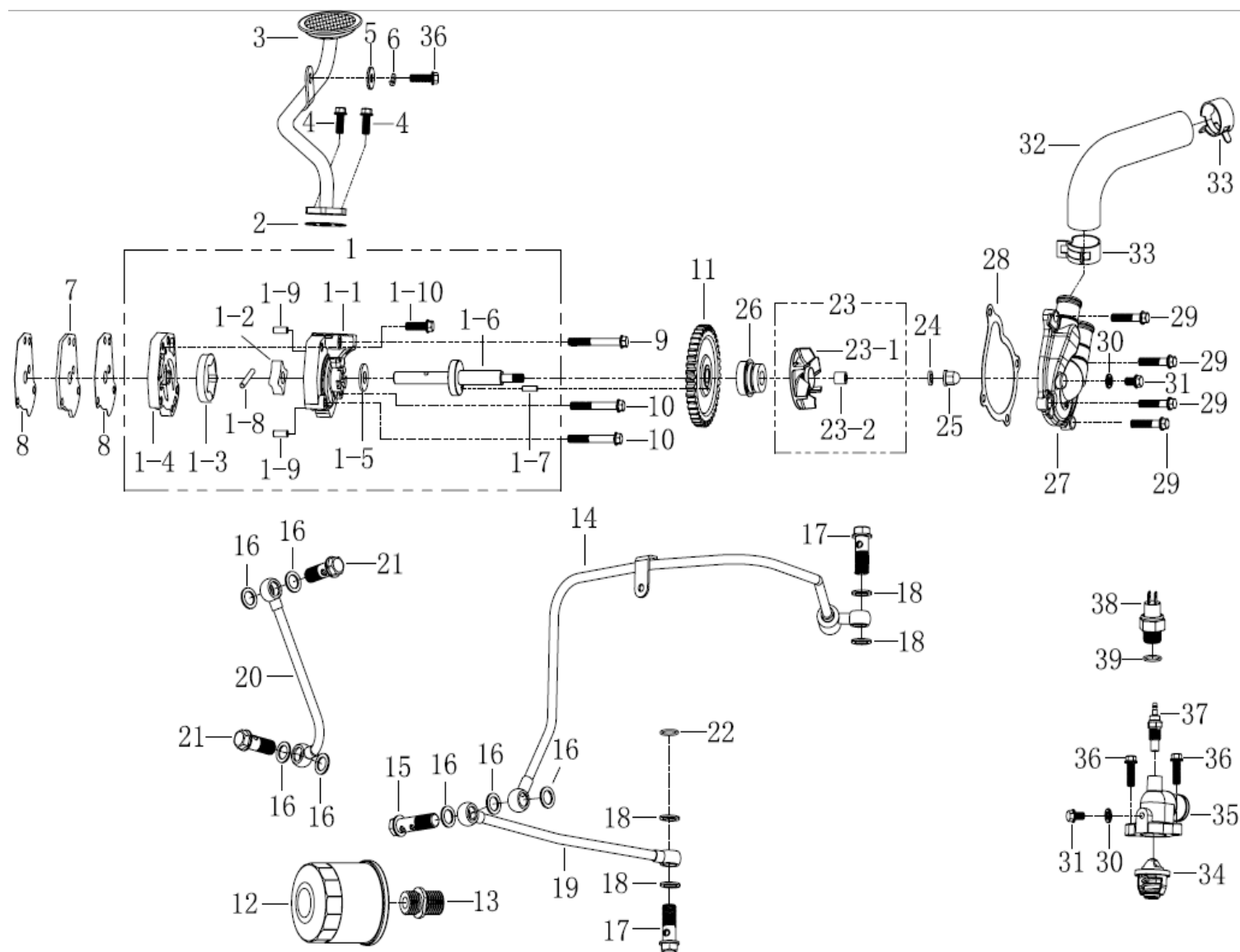
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
15	12831-5020	TENSIONER PLATE	链条拉力杆	1		
16	9325-060323	BOLT, TENSIONER PLATE	拉力杆螺栓	1		
17	12841-5020	GUIDE, CHAIN	链条导件	1		
18	12820-5020	TENSIONER ASSY	链条调整器总成	1		
18-1	12821-5020	TENSIONER	链条调整器本体	1		
18-2	12822-5020	ADJUST SHAFT	链条调整杆	1		
18-3	9811-100708	ADJUST SPRING	调整弹簧	1		
18-4	12823-5020	LOCK BUTTON	锁止扣	1		
18-5	9612-030170	PIN, LOCK BUTTON	锁止扣销轴	1	$\phi 3 \times 17$	
18-6	9921-181050	O-RING ($\phi 1.8 \times \phi 10.5$)	O形圈 $\phi 1.8 \times \phi 10.5$	1	$\phi 1.8 \times \phi 10.5$	
18-7	9116-120125	BOLT, FLANGE	六角法兰面螺栓	1		
19	12851-5020	WHSHER, TENETIONER	链条调整器垫	1		
20	9111-060255	BOLT, FLANGE	六角法兰面螺栓	2	M6 $\times$ 25 S=8	
21	12911-5020	VALVE INTAKE	进气门	2		
22	12912-5020	VALVE EXHAUST	排气门	2		
23	9913-061300	OIL SEAL, VALVE	气门油封	4		
24	9811-320428	SPRING, VALVE	气门弹簧	4		
25	12913-5020	UPPER SEAT, VALVE	气门承盘	4		
26	12914-5020	LOCK CLIP, VALVE	锁夹	8		
27						
28						
29						
30						
31						
32						
33						

E06 进气组 INTAKE GROUP



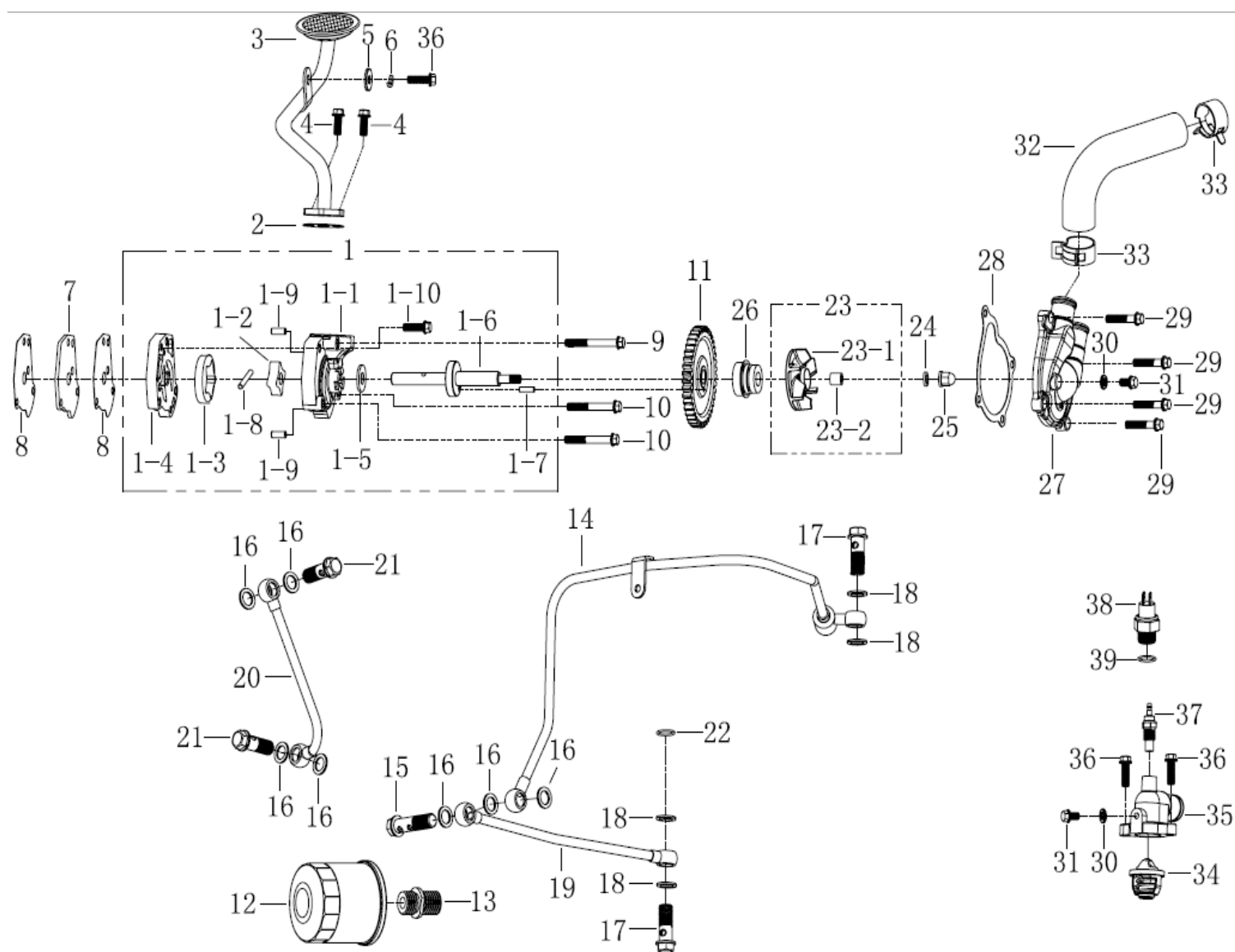
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	13101-5020	JONIT CARBURETTOR ASSY	进气管总成	1		
1-1	13110-5020	JONIT CARBURETTOR	进气管组件	1		
1-2	13120-5020	AIR INLET PIPE CLAMP	进气管卡箍组件	1		
2	13131-5020	GASKET, AIR INLET	进气口垫	1		
3	9323-082005	BOLT	圆柱头内六角螺钉	1	M8×20 S=6	镀铬
4	14191-5020	GASKET, EXHAUST PIPE	排气口垫	1		
5	9211-080423	BOLT	排气口螺柱	2	M8×42, 入13	彩锌
6	13200-5020	CARBURETTOR	化油器总成	1		
7	13700-5020	AIR CLEANER ASSY	空滤器总成	1		
7-1	13711-5020	AIR CLEANER	空滤器本体	1		
7-2	13721-5020	FILTER ELEMENT	滤芯	1		
7-3	13741-5020	AIR PIPE	出气管	1		
7-4	13751-5020	BACK COVER	后罩	1		
7-5	13810-5020	SUPPORT, AIR CLEANER	空滤器安装支架组件	1		
7-6	13891-5020	SEAL RING	密封圈	1		
7-7	13892-5020	LOCK, BACK COVER	后罩铁扣	2		
7-8	13893-5020	CARBURETTOR NOZZLE CLAMP	化油器接口卡箍	1		
7-9	13894-5020	CLAMP, AIR PIPE	空滤器出气管卡箍	1		
8						
9						
10						
11						
12						
13						
14						
15						

E07 润滑冷却组 LUBRICATING AND COOLING GROUP

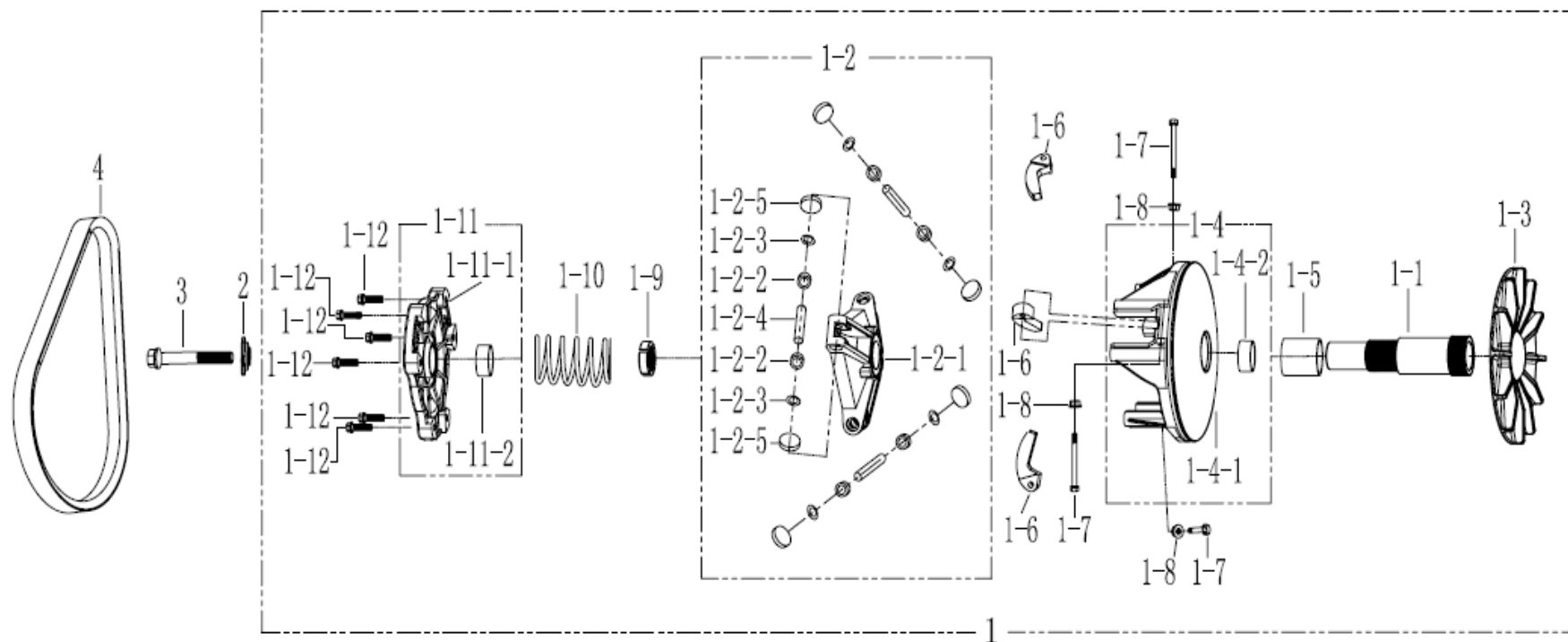


REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	16100-5020	OIL PUMP ASSY	机油泵总成	1		
1.1	16111-5020	OIL PUMP HOUSING	油泵本体	1		
1.2	16131-5020	INNER ROTOR	内转子	1		
1.3	16141-5020	OUTER ROTOR	外转子	1		
1.4	16121-5020	COVER, OIL PUMP	油泵盖	1		
1.5	9512-102300	WASHER $\phi 10 \times \phi 23 \times 2$	铜垫 $\phi 10 \times \phi 23 \times 2$	1	$\phi 10 \times \phi 23 \times 2$	
1.6	16151-5020	SHAFT, OIL PUMP	油泵轴	1		
1.7	9611-041300	DOWEL PIN	定位销	1	$\phi 4 \times 13$	油泵轴
1.8	9611-041500	DOWEL PIN	定位销	1	$\phi 4 \times 15$	内转子
1.9	9611-051300	DOWEL PIN	定位销	2	$\phi 5 \times 13$	本体
1.10	9111-060203	BOLT, FLANGE	六角法兰面螺栓	1	M6 $\times$ 20 S=8	彩锌
2	16181-5020	GASKET, OIL INLET	进油口垫	1		
3	16170-5020	OIL STRAINER	吸油盘组件	1		
4	9111-060163	BOLT, FLANGE	六角法兰面螺栓	2	M6 $\times$ 16 S=8	彩锌
5	9511-061903	WASHER $\phi 6 \times \phi 19 \times 1.5$	垫圈 $\phi 6 \times \phi 19 \times 1.5$	1		
6	9521-061007	SPRING WASHER	弹簧垫	1	6	
7	16161-5020	PLATE, AFFORD OIL	分油盖板	1	t=2.5	
8	16162-5020	GASKET, OIL PLATE	分油盖板垫	2	t=0.3	
9	9111-060503	BOLT, FLANGE	六角法兰面螺栓	1	M6 $\times$ 50 S=8	彩锌
10	9111-060453	BOLT, FLANGE	六角法兰面螺栓	2	M6 $\times$ 45 S=8	彩锌
11	16321-5020	DRIVEN GEAR, OIL PUMP	油泵从动齿	1	Z=41T	
12	16510-5020	OIL FILTER ASSY	机油滤清器总成	1		
13	16521-5020	JOINT, OIL FILTER	机油滤清器接头	1		
14	16810-5020	OIL PIPE A	出油管A	1		
15	9119-120433	BOLT, OIL PIPE	油管螺栓	1	M12 $\times$ 43 S=14	
16	9512-121800	WASHER $\phi 12 \times \phi 18 \times 1.5$	铜垫 $\phi 12 \times \phi 18 \times 1.5$	7	$\phi 12 \times \phi 18 \times 1.5$	
17	9119-100283	BOLT, OIL PIPE	油管螺栓	2	M10 $\times$ 28 S=14	

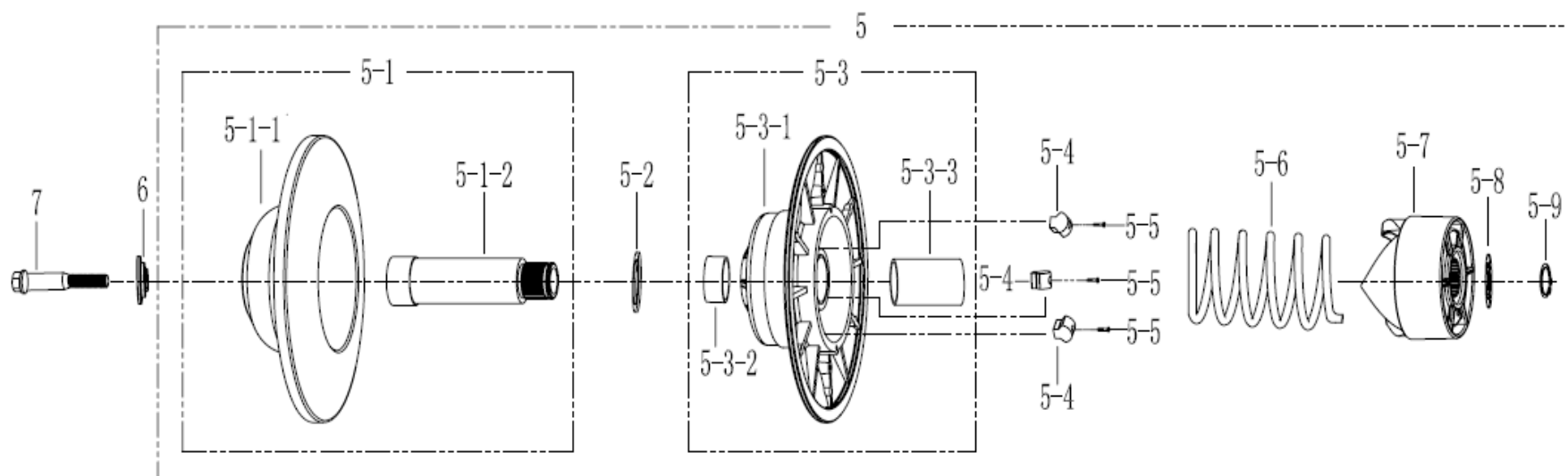
E07 润滑冷却组 LUBRICATING AND COOLING GROUP



REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
18	9512-101800	WASHER $\phi 10 \times \phi 18 \times 1.5$	铜垫 $\phi 10 \times \phi 18 \times 1.5$	4	$\phi 10 \times \phi 18 \times 1.5$	
19	16820-5020	OIL PIPE B	出油管B	1		
20	16830-5020	OIL PIPE, INLET	进油管	1		
21	9119-120303	BOLT, OIL PIPE	油管螺栓	2	M12 $\times$ 30 S=14	
22	9921-201000	O-RING $\phi 2 \times \phi 10$	O形圈 $\phi 2 \times \phi 10$	1	$\phi 2 \times \phi 10$	
23	17410-5020	IMPELLER ASSY, WATER PUMP	水泵叶轮组件	1		
23-1	17411-5020	IMPELLER, WATER PUMP	水泵叶轮	1		
23-2	9715-071000	BUSH, COPPER $\phi 7 \times \phi 10 \times 10$	铜套 $\phi 7 \times \phi 10 \times 10$	1	$\phi 7 \times \phi 10 \times 10$	
24	9512-071200	WASHER $\phi 7 \times \phi 12 \times 2$	铜垫 $\phi 7 \times \phi 12 \times 2$	1	$\phi 7 \times \phi 12 \times 2$	
25	9414-070805	FLANGE NUT	法兰面盖形螺母M7	1	M7	白铬
26	9931-062500	MECHANICAL SEAL	水封	1		
27	17431-5020	COVER, WATER PUMP	水泵盖	1		
28	17441-5020	GASKET, WATER PUMP COVER	水泵盖垫	1		
29	9111-060285	BOLT, FLANGE	六角法兰面螺栓	4	M6 $\times$ 28 S=8	白铬
30	9513-061200	WASHER $\phi 6 \times \phi 12 \times 1.5$	铝垫 $\phi 6 \times \phi 12 \times 1.5$	2	$\phi 6 \times \phi 12 \times 1.5$	
31	9111-060105	BOLT, FLANGE	六角法兰面螺栓	2	M6 $\times$ 10 S=8	白铬
32	17811-5020	WATER PIPE	出水管	1		
33	9852-283007	CLAMP, WATER PIPE	出水管夹	2		
34	17611-5020	THERMOSTAT	节温器	1		
35	17621-5020	COVER, THERMOSTAT	节温器盖	1		
36	9111-060205	BOLT, FLANGE	六角法兰面螺栓	3	M6 $\times$ 20 S=8	白铬
37	17631-5020	SENSOR, WATER TEMPERATURE	水温传感器	1		
38	17641-5020	TEMPERATURE SWITCH	温控开关	1		
39	9921-151550	O-RING $\phi 1.5 \times \phi 15.5$	O形圈 $\phi 1.5 \times \phi 15.5$	1	$\phi 1.5 \times \phi 15.5$	
40						
41						
42						

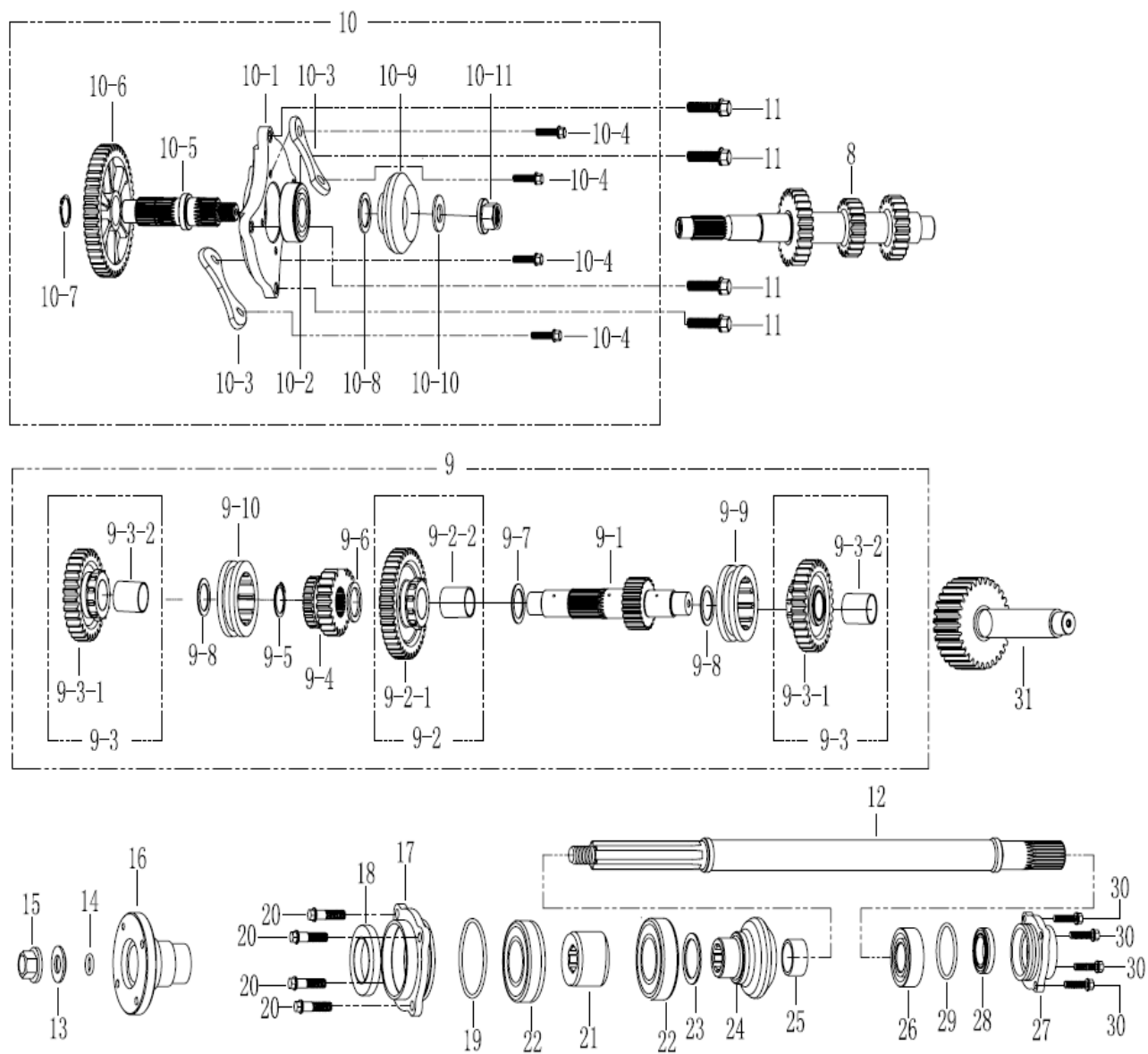


REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	21501-5020	PRIMARY SHEAVE ASSY	CVT主动轮总成	1		
1.1	21511-5020	SHAFT, PRIMARY SHEAVE	主动轮滑动轴	1		
1.2	21520-5020	SPIDER ASSY	皮带轮压板组件	1		
1-2-1	21521-5020	HOLDER, BELT WHEEL	皮带轮压板	1		
1-2-2	21522-5020	ROLLER	滚柱	3		
1-2-3	21523-5020	WASHER, ROLLER	滚柱垫	6		
1-2-4	21524-5020	SHAFT, ROLLER	滚柱轴	3		
1-2-5	21525-5020	WASHER, GLIDE	滑动垫	6		
1.3	21513-5020	FAN, CVT	CVT风扇	1		
1.4	21530-5020	DRIVE CLUTCH ASSY	CVT主动轮组件	1		
1-4-1	21531-5020	MOVEABLE SHEAVE	CVT主动轮	1		
1-4-2	9715-401800	BUSH, MOVEABLE SHEAVE	主动轮衬套	1		
1.5	21580-5020	ONE-WAY ASSY	主动轮单向器组件	1		
1.6	21514-5020	CLUTCH PLATE	离心块	3		
1.7	9323-055505	FLANGE SCREW	六角头螺钉	3	M5×55	白铬
1.8	9412-050603	NUT, FLANGE	带自锁法兰面螺母M5	3	M5	
1.9	9431-321107	NUT	圆螺母	1		发黑
1.10	9811-450651	SPRING, CVT	主动轮回位弹簧	1		
1.11	21540-5020	SEAT ASSY, CLUTCH SPRING	主动轮弹簧座组件	1		
1-11-1	21541-5020	SEAT, CLUTCH SPRING	主动轮弹簧座	1		
1-11-2	9715-281400	BUSH, SPRING SEAT	铜套	1		
1.12	9113-060303	BOLT, FLANGE	六角法兰面螺栓	6	M6×30 S=10	彩锌
2	9541-134003	WASHER	台阶垫	1		彩锌
3	9112-121603	BOLT, FLANGE	六角法兰面螺栓	1	M12×160 S=14	彩锌
4	21571-5020	BELT	CVT皮带	1		
5						



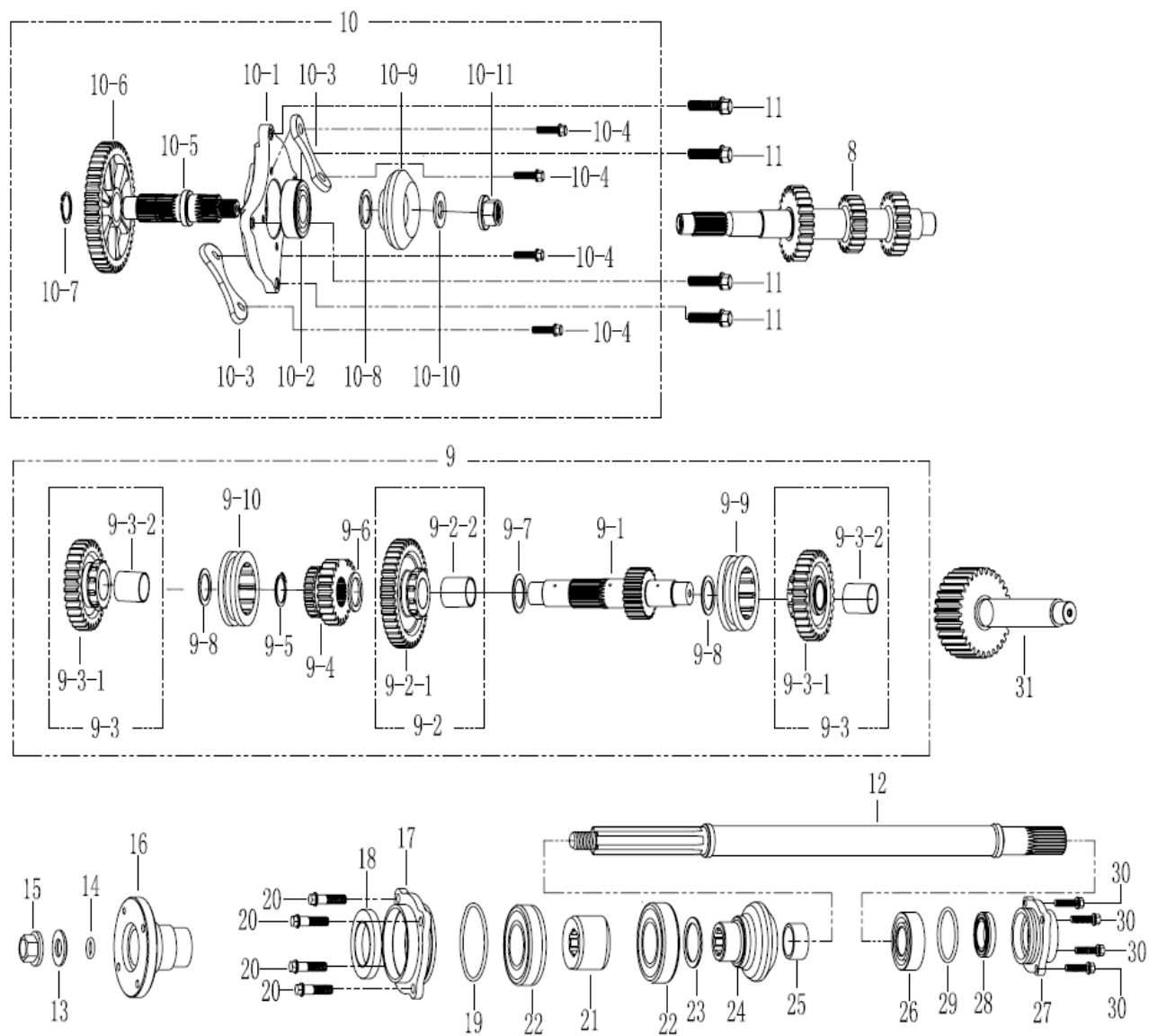
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
5	21502-5020	SECONDARY SHEAVE ASSY	CVT从动轮总成	1		
5-1	21550-5020	LEFT PLATE ASSY	从动轮左侧板组件	1		
5-1-1	21551-5020	PLATE, LEFT SIDE	从动轮左侧板	1		
5-1-2	21552-5020	SHAFT, GLIDE	从动轮滑动轴	1		
5.2	9511-385103	WASHER $\phi 38 \times \phi 51 \times 2$	垫圈 $\phi 38 \times \phi 51 \times 2$	1	$\phi 38 \times \phi 51 \times 2$	彩锌
5.3	21560-5020	RIGHT PLATE ASSY	从动轮右侧板组件	1		
5-3-1	21561-5020	RIGHT PLATE	从动轮右侧板	1		
5-3-2	9715-381200	SHORT BUSH	短铜套	1		
5-3-3	9715-382500	LONG BUSH	长铜套	1		
5.4	21591-5020	BUFFER	缓冲块	3		
5.5	9312-041801	SCREW	盘头十字螺钉	3	M4×18	
5.6	9811-550978	TORSION SPRING	从动轮阻尼扭簧	1		
5.7	21592-5020	CLAW, CLUTCH	离合爪	1		
5.8	9511-314501	WASHER $\phi 31 \times \phi 45 \times 1.5$	垫圈 $\phi 31 \times \phi 45 \times 1.5$	1	$\phi 31 \times \phi 45 \times 1.5$	白锌
5.9	9561-300207	CIRCLIP	C形挡圈	1		发黑
6	9541-133003	WASHER	台阶垫	1		彩锌
7	9112-101003	BOLT	六角头螺栓	1	M10×100 S=19	彩锌
8						
9						
10						
11						
12						
13						
14						
15						
16						

E08 传动变速组(三) GEARSHIFT GROUP III



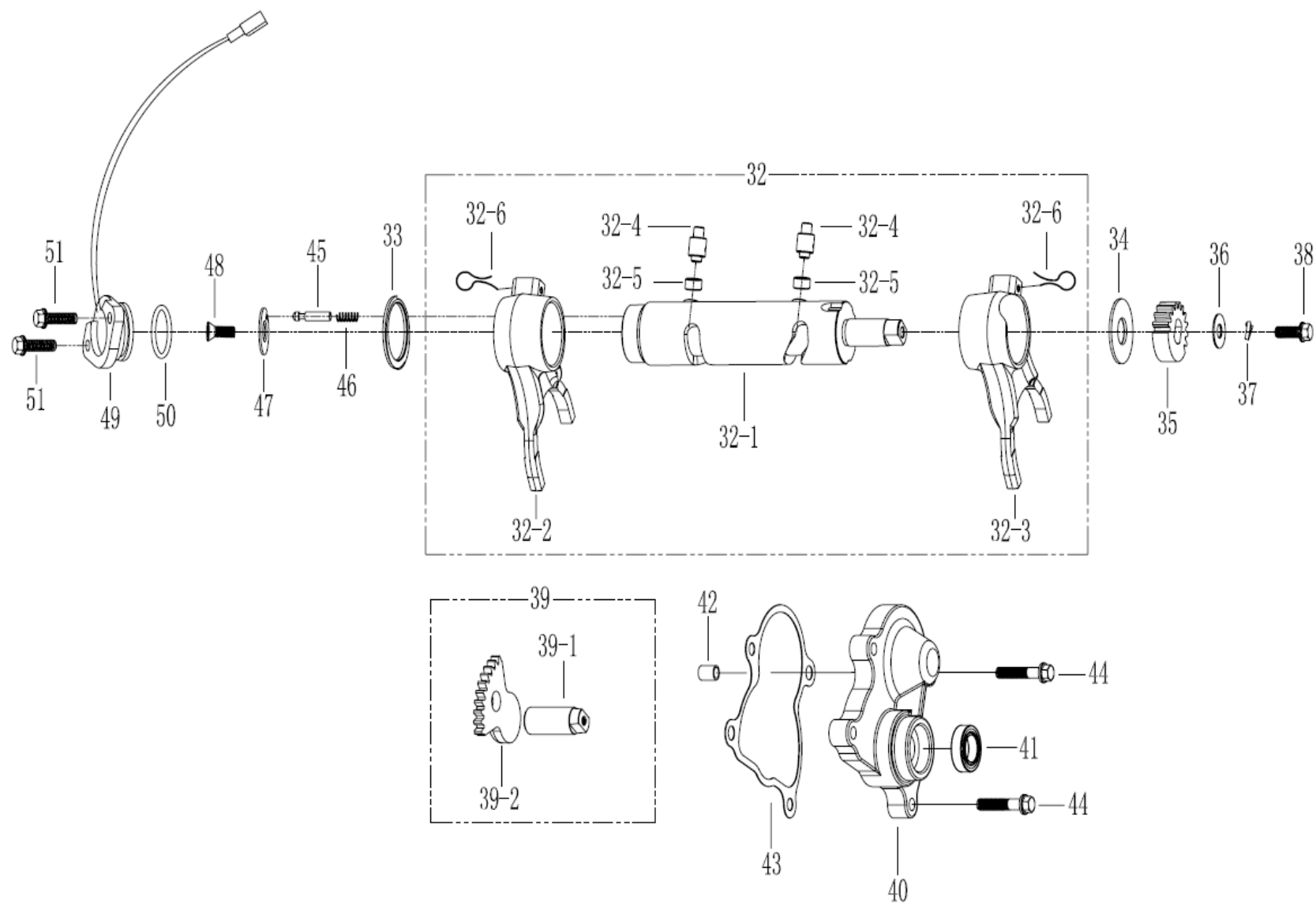
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
8	24121-5020	SHAFT, DRIVE	驱动轴	1		
9	24101-5020	SECONDARY SHAFT ASSY	副轴组合	1		
9.1	24111-5020	SECONDARY SHAFT	副轴	1		
9.2	24220-5020	LOW GEAR ASSY	低档齿轮组件	1	Z=41T	
9-2-1	24221-5020	LOW GEAR(Z=41T)	低档齿轮	1		
9-2-2	9716-262500	BUSH, LOW GEAR	低档齿轮衬套	1		
9.3	24230-5020	REVERSE GEAR ASSY	倒档齿轮组件	2		
9-3-1	24231-5020	REVERSE GEAR	倒档齿轮	1	Z=30T	
9-3-2	9716-242500	BUSH, REVERSE GEAR	倒档齿轮衬套	1	φ 24× φ 26× 25	
9.4	24241-5020	OUTPUT DRIVE GEAR	过桥主动齿	1	Z=21T	
9.5	9561-230127	CIRCLIP	C形挡圈	1		
9.6	9511-263500	WASHER φ 26× φ 35× 1.5	垫圈 φ 26× φ 35× 1.5	1	φ 26× φ 35× 1.5	
9.7	9511-26A500	WASHER φ 26× φ 35× 1	垫圈 φ 26× φ 35× 1	1	φ 26× φ 35× 1	
9.8	9511-243307	WASHER φ 23.5× φ 33× 1	垫圈 φ 23.5× φ 33× 1	2	φ 23.5× φ 33× 1	
9.9	24261-5020	BUSH, GLIDE	滑动套1	1		
9.10	24251-5020	BUSH, GLIDE	滑动套2	1		
10	24102-5020	DRIVEN SHAFT ASSY	从动轴组合	1		
10-1	24712-5020	DRIVEN SHAFT	从动轴座	1		
10-2	6305 GB/T276	BEARING 6305	滚珠轴承6305	1		
10-3	24711-5020	HOLDER, BEARING	轴承盖板	2		
10-4	9111-060225	BOLT FLANGE	六角法兰面螺栓	4	M6× 22 S=8	白铬
10-5	24151-5020	DRIVEN SHAFT	从动轴	1		
10-6	24611-5020	OUTPUT DRIVEN GEAR	过桥从动齿	1	Z=45T	
10-7	9561-250127	CIRCLIP	C形挡圈	1		
10-8	9511-253500	WASHER φ 25.5× φ 35× 1.5	垫圈 φ 25.5× φ 35× 1.5	1	φ 25.5× φ 35× 1.5	
10-9	24911-5020	DRIVE BEVEL GEAR	主动锥齿轮	1	Z=16T	
10-10	9511-163207	WASHER φ 16× φ 31× 1.8	垫圈 φ 16× φ 31× 1.8	1	φ 16× φ 31× 1.8	发黑

E08 传动变速组(三) GEARSHIFT GROUP III



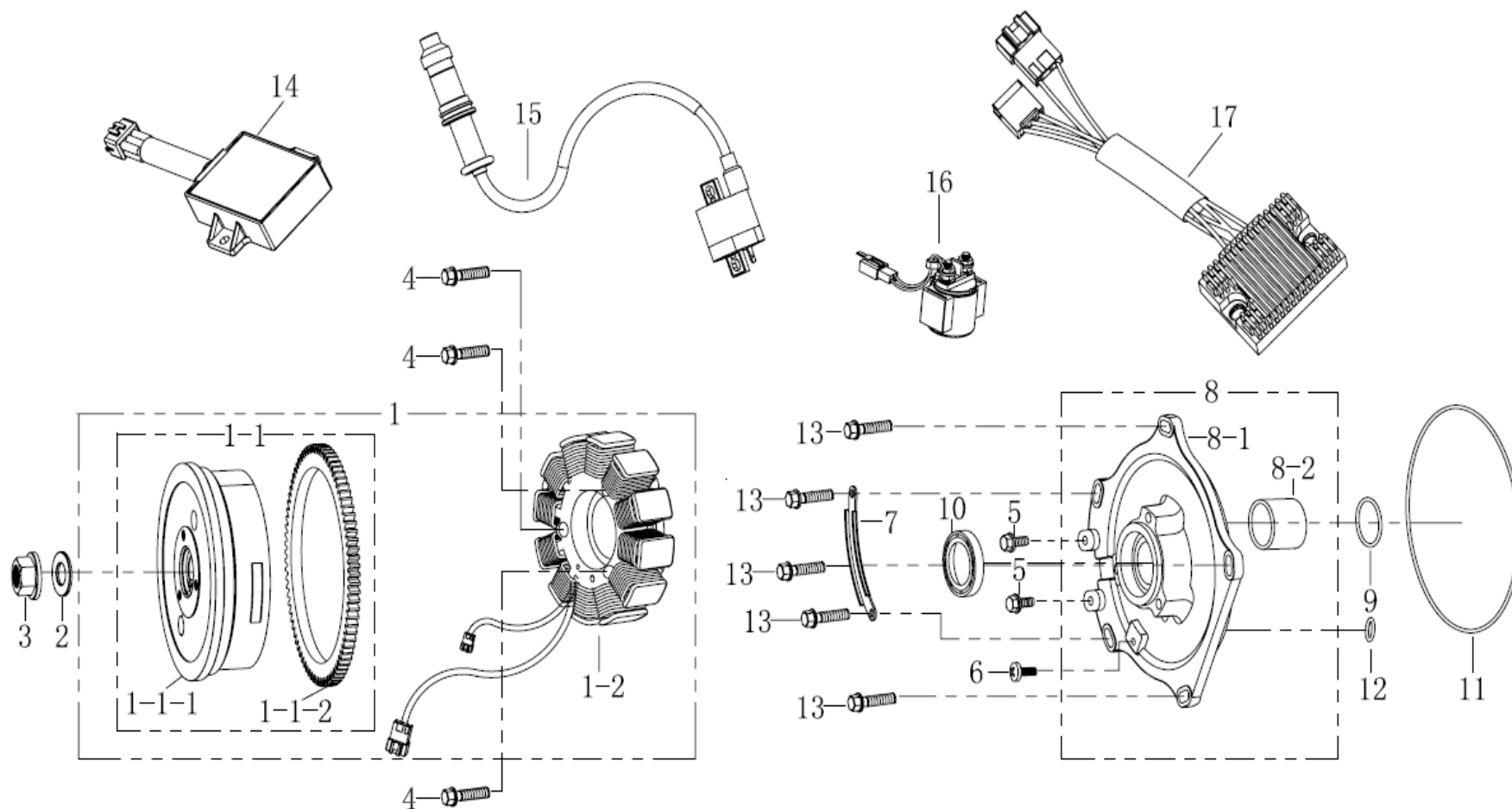
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
10-11	9429-161600	NUT, FLANGE	凸缘螺母M16	1	M16 S=24	彩锌
11	9113-080323	BOLT, FLANGE	六角法兰面螺栓	4	M8×32	彩锌
12	24131-5020	EXPORT SHAFT	输出轴	1		
13	9551-163207	WASHER	锥形垫圈	1		
14	9921-301600	O-RING $\phi 3 \times \phi 16$	O形圈 $\phi 3 \times \phi 16$	1	$\phi 3 \times \phi 16$	
15	9412-161603	NUT, FLANGE	带自锁法兰面螺母M16	1	M16 S=21	彩锌
16	24811-5020	FLANGE, OUTPUT	输出轴法兰盘	1		
17	24832-5020	REAR COVER, BEARING	后轴承盖	1		
18	9911-406200	OIL SEAL 40×62×8	油封40×62×8	1	40×62×8	
19	9921-256700	O-RING $\phi 2.5 \times \phi 67$	O形圈 $\phi 2.5 \times \phi 67$	1	$\phi 2.5 \times \phi 67$	
20	9111-080285	BOLT, FLANGE	六角法兰面螺栓	4	M8×28 S=12	白铬
21	24821-5020	SPACER , FLANGE	法兰盘定位套	1		
22	6207 GB/T276	BEARING 6207	滚珠轴承6207	2		
23	9511-354500	WASHER $\phi 35 \times \phi 45 \times 1.5$	垫圈 $\phi 35 \times \phi 45 \times 1.5$	1	$\phi 35 \times \phi 45 \times 1.5$	
24	24912-5020	DRIVEN BEVEL GEAR	从动锥齿轮	1	Z=16T	
25	9711-251507	SPACER, SUBULATE GEAR	锥齿轮定位套	1	$\phi 25 \times \phi 32 \times 15$	
26	6205 GB/T276	BEARING 6205	滚珠轴承6205	1		
27	24831-5020	FRONT COVER, BEARING	前轴承盖	1		
28	9911-254000	OIL SEAL 25×40×7	油封25×40×7	1	25×40×7	
29	9921-254700	O-RING $\phi 2.5 \times \phi 47$	O形圈 $\phi 2.5 \times \phi 47$	1	$\phi 2.5 \times \phi 47$	
30	9111-060225	BOLT FLANGE	六角法兰面螺栓	5	M6×22 S=8	白铬
31	24141-5020	REVERSE GEAR SHAFT (Z=30T)	倒档轴	1	Z=30T	
32						
33						
34						
35						
36						

E08 传动变速组(四) GEARSHIFT GROUP IV



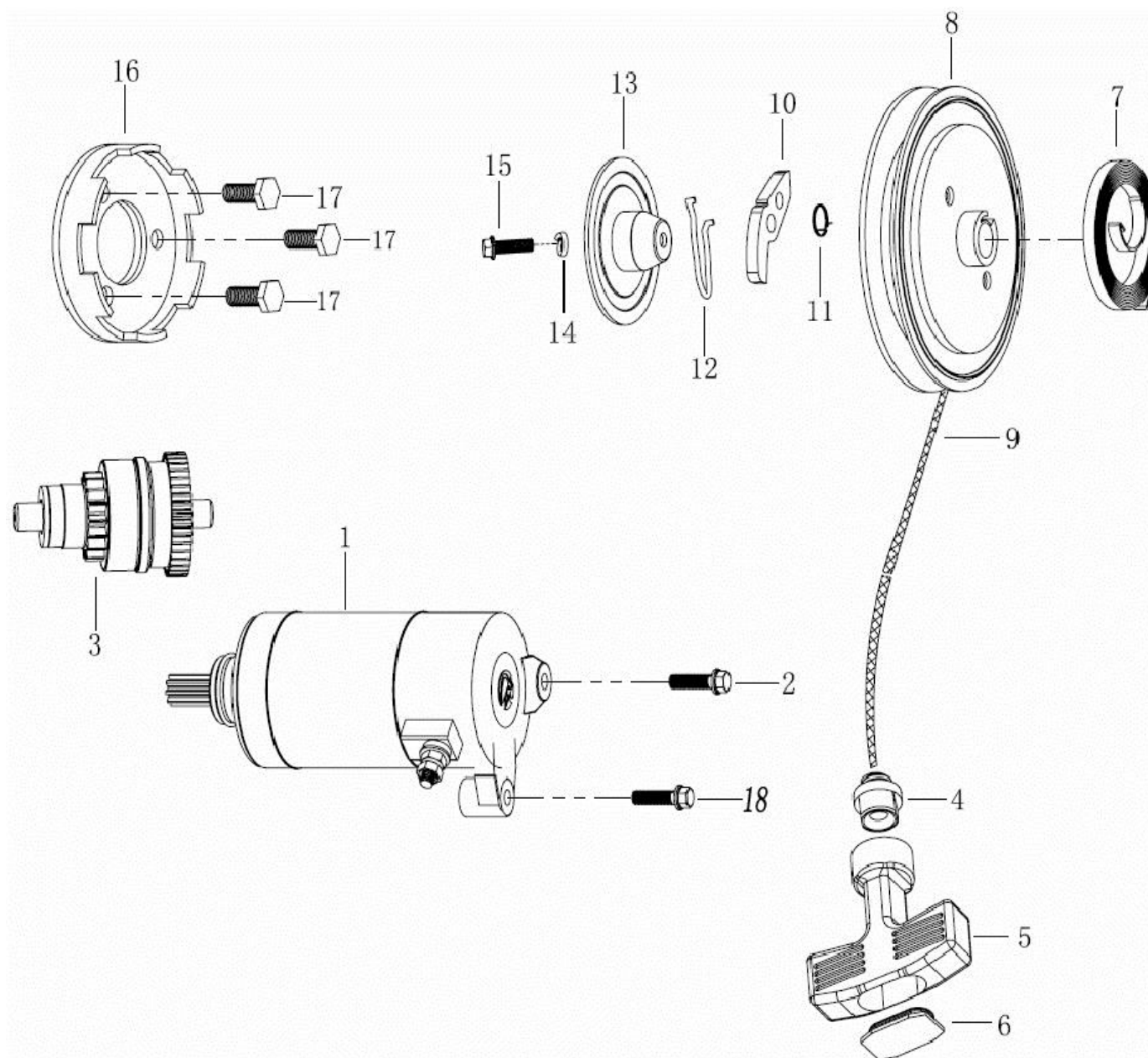
REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
32	25310-5020	SHIFT CAM ASSY	换挡鼓总成	1		
32-1	25311-5020	SHIFT CAM	换挡鼓	1		
32-2	25211-5020	SHIFT FORK (L)	拨叉L	1		
32-3	25221-5020	SHIFT FORK (R)	拨叉R	1		
32-4	25321-5020	PIN	导销	2		
32-5	25331-5020	ROLLER, PIN	导销滚轮	2		
32-6	9631-032000	OPEN PIN	开口销	2		
33	9511-324000	WASHER $\phi 32 \times \phi 40 \times 2$	垫圈 $\phi 32 \times \phi 40 \times 2$	1	$\phi 32 \times \phi 40 \times 2$	换挡鼓处
34	9511-153600	WASHER $\phi 15 \times \phi 36 \times 2$	垫圈 $\phi 15 \times \phi 36 \times 2$	1	$\phi 15 \times \phi 36 \times 2$	换挡鼓处
35	25341-5020	SHIFT GEAR	换挡拨动齿轮	1		
36	9511-061903	WASHER $\phi 6 \times \phi 19 \times 1.5$	垫圈 $\phi 6 \times \phi 19 \times 1.5$	2	$\phi 6 \times \phi 19 \times 1.5$	
37	9521-061007	SPRING WASHER	弹簧垫	1	6	
38	9111-060163	BOLT, FLANGE	六角法兰面螺栓	1	M6×16 S=8	彩锌
39	25510-5020	SHIFT SHAFT ASSY	换挡轴组件	1		
39-1	25511-5020	SHIFT SHAFT	换挡轴	1		
39-2	25512-5020	SECTOR GEAR	扇形齿	1		
40	25111-5020	COVER, SHIFT SHAFT	换挡轴盖	1		
41	9911-152600	OIL SEAL $15 \times 26 \times 7$	油封 $15 \times 26 \times 7$	1	$15 \times 26 \times 7$	换挡轴处
42	9613-081000	DOWEL PIN	定位销	1	$\phi 8 \times 10$	
43	25121-5020	GASKET, SHIFT COVER	换挡轴盖垫	1		
44	9111-060285	BOLT, FLANGE	六角法兰面螺栓	2	M6×28 S=8	白铬
45	9617-052250	PIN CONTACTOR	档显触销	1	$\phi 5 \times 22.5$	
46	9811-050158	SPRING, GEAR CONTACTOR	触销弹簧	1		
47	34631-5020	LIMIT PLATE	触销定位板	1		彩锌
48	9332-061203	SCREW	沉头十字螺钉	1	M6×12	彩锌
49	34610-5020	GEAR POSITION SENSOR	档显器组件	1		
50	9921-252700	O-RING $\phi 2.5 \times \phi 27$	O形圈 $\phi 2.5 \times \phi 27$	1	$\phi 2.5 \times \phi 27$	
51	9111-060205	BOLT, FLANGE	六角法兰面螺栓	2	M6×20 S=8	白铬

E09 电器组 ELECTRICAL GROUP



REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	32100-5020	MAGNETO	磁电机组合	1		
1.1	32110-5020	FLYWHEEL ASSY	飞轮总成	1		
1-1-1	32111-5020	MAGNETO ROTOR	转子	1		
1-1-2	32112-5020	GEAR, STARTER	启动齿圈	1		
1.2	32120-5020	MAGNETO STATOR	线圈总成	1		12级
2	9511-163207	WASHER $\phi 16 \times \phi 32 \times 2$	垫圈 $\phi 16 \times \phi 32 \times 2$	1	$\phi 16 \times \phi 32 \times 2$	发黑
3	9411-161403	NUT, FLANGE	六角法兰面螺母	1	M16 S=24	彩锌
4	9111-060305	BOLT, FLANGE	六角法兰面螺栓	3	M6 $\times$ 30 S=8	白铬
5	9121-050123	BOLT, FLANGE	六角法兰面螺栓	2	M5 $\times$ 12 S=8	彩锌
6	9312-050803	SCREW	盘头十字螺钉	1	M5 $\times$ 8	彩锌
7	32211-5020	LINE HOLDER	线夹	1		彩锌
8	11410-5020	SEAT, MAGNETO ASSY	线圈固定座组件	1		
8.1	11411-5020	SEAT, MAGNETO	线圈固定座	1		
8.2	11412-5020	BUSH, MAGNETO SEAT	线圈固定座衬套	1		
9	9921-202480	O-RING $\phi 2.0 \times \phi 24.8$	O形圈 $\phi 2.0 \times \phi 24.8$	1	$\phi 2.0 \times \phi 24.8$	
10	9911-253800	OIL SEAL 25 $\times$ 38 $\times$ 7	油封25 $\times$ 38 $\times$ 7	1	25 $\times$ 38 $\times$ 7	
11	9921-201295	O-RING $\phi 2.0 \times \phi 129.5$	O形圈 $\phi 2.0 \times \phi 129.5$	1	$\phi 2.0 \times \phi 129.5$	
12	9921-251500	O-RING $\phi 2.5 \times \phi 15$	O形圈 $\phi 2.5 \times \phi 15$	1	$\phi 2.5 \times \phi 15$	
13	9111-060255	BOLT, FLANGE	六角法兰面螺栓	5	M6 $\times$ 25 S=8	白铬
14	32900-5020	IGNITION	点火器	1		
15	33400-5020	IGNITION COIL	高压包	1		
16	31800-5020	RELAY	继电器	1		
17	32800-5020	RECTIFIER	整流器	1		
18						
19						
20						

E10 起动组 STARTING GROUP



REF NO	PART CODE	DESCRIPTION (EN)	DESCRIPTION (CN)	Q'TY	SPECIFICATION	REMARKS
1	31100-5020	STARTING MOTOR, ASSY	起动马达总成	1		
2	9111-060325	BOLT, FLANGE	六角法兰面螺栓	1	M6×32 S=8	白铬
3	31910-5020	CLUTCH, STARTER, ASSY	超越离合器总成	1		
4	26391-5020	LIMIT BUSH, HANDLE	起动手柄限位套	1		
5	26310-5020	HANDLE ASSY	起动手柄组合	1		
6	26321-5020	COVER, HANDLE	起动手柄盖	1		
7	9841-080960	SPRING, COIL	蜗卷弹簧	1		
8	26330-5020	SHEAVE DRUM ASSY	手拉启动盘组件	1		
9	26392-5020	ROPE	拉绳	1		
10	26393-5020	PAWL	甩块	1		
11	9831-070038	PAWL SPRING	甩块回位扭簧	1		
12	9842-100288	SPRING	摩擦弹簧	1		
13	26394-5020	FRICTION PLATE	甩块压板	1		
14	9521-061007	SPRING WASHER	弹簧垫6	1		
15	9111-060163	BOLT, FLANGE	六角法兰面螺栓	1	M6×16 S=8	彩锌
16	26340-5020	STARTER PULLEY	起动接合盘组件	1		
17	9121-080203	BOLT, FLANGE	六角头螺栓	3	M8×20 S=13	彩锌
18	9111-060385	BOLT, FLANGE	六角法兰面螺栓	1	M6×38 S=8	白铬
19						
20						
21						
22						
23						
24						
25						
26						
27						