

说 明 (PREFACE)

力帆 1P39FMB 型发动机是我公司综合国际、国内同类机型的特点、优点开发而成的一种新机型。该机动力强劲、油耗低、噪声小；外观设计新颖大方，不落俗套。宝剑赠英雄，好机配名车，还看今朝 1P39FMB。

《1P39FMB 发动机零部件图册》是我公司为了方便用户精心编制而成，该图册涵盖了零部件的基本情况，如：简图、名称、数量等，用户订购零件时请参考本册，若与实机不同之处，以实机为准。

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凡是不注日期的标准件代号，其最新版本适用于本零部件图册。

Combined with all the specialty and advantages of the same models at home and abroad, 1P39FMB is one of the newly engines developed by our Co. It is characterized by strong power, low fuel-consumption and low noise as well as popular and fashionable shape. An engine of 1P39FMB will be your best choice.

To benefit customers, we carefully compile the **PARTS CATALOGUE FOR 1P39FMB ENGINE**. Users can easily grasp characteristics of 1P39FMB engine through the illustrations, names, quantities, etc. in the catalogue. Please refer to this book when you order the parts. If any difference in the book from actual engine status, please do as per the real.

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The part, whose applicable document does not give date, is subject to the latest standard.

重庆力帆实业（集团）有限公司
Chongqing Lifan Industry (Group) Co., Ltd.

二零零三年九月修订 (Sept., 2003 Revised Edition)

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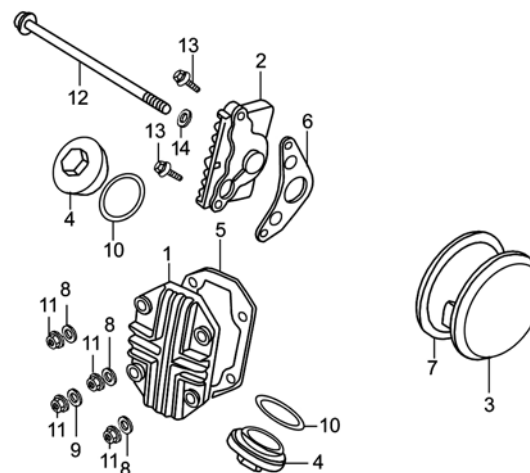
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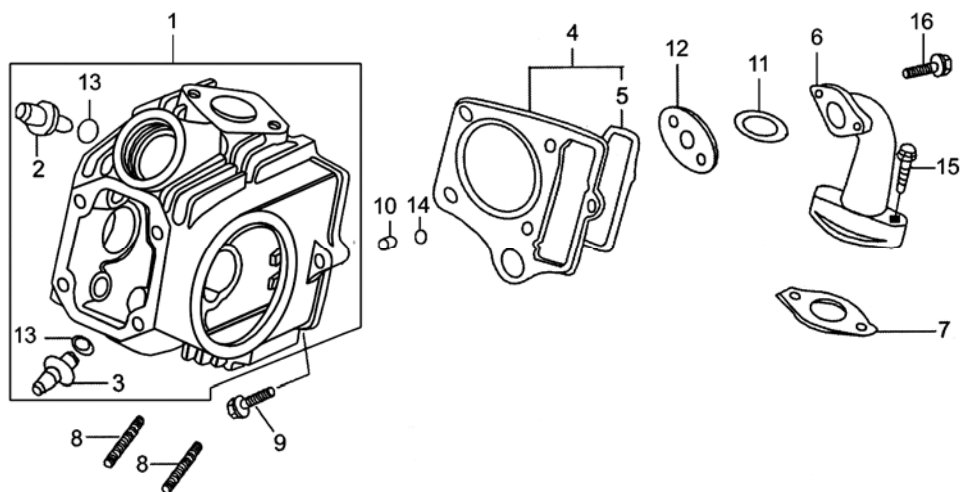
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E-1 气缸头盖 Cylinder Head Cover



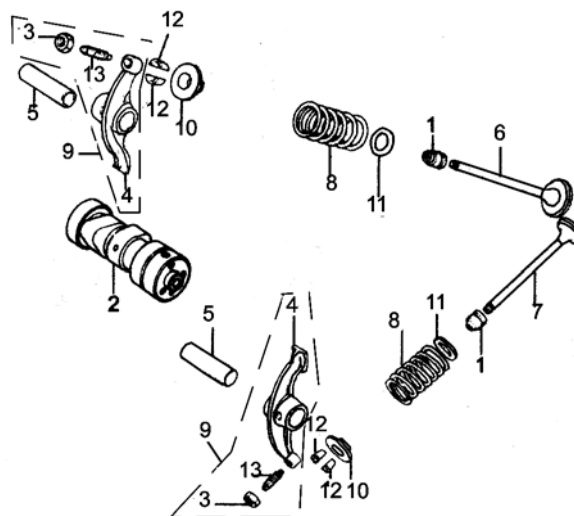
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	12311/1P47FMD	气缸头盖	Cover, Cylinder Head	1	
2	12240/1P47FMD	气缸头右盖组合	Cover, Cylinder Head, RH	1	
3	12242/1P47FMD	气缸头左盖	Cover, Cylinder Head, LH	1	
4	12243/1P50FMG	气门盖	Cover, Valve	2	
5	12312/1P50FMG	气缸头盖密封垫	Gasket, Cylinder Head Cover	1	
6	12244/1P50FMG	缸头右盖密封垫	Gasket, Cylinder Head Cover, RH	1	
7	12245/1P50FMG	缸头左盖密封垫	Gasket, Cylinder Head Cover, LH	1	
8	12344/1P50FMG	气缸螺栓钢垫圈	Steel Washer	3	
9	12345/1P50FMG	气缸螺栓铜垫圈	Copper Washer	1	
10	12246/1P50FMG	气门盖 O 型圈 30.8×3.2	O-Ring 30.8×3.2	2	
11	12313/1P50FMG	盖形螺母 M6	Nut M6	4	
12	GB/T5789	螺栓 M6×110	Bolt M6×110	1	
13	GB/T16674	螺栓 M6×20	Bolt M6×20	2	
14	12248/1P50FMG	垫圈 6.5	Washer 6.5	1	

E-2 气缸头 Cylinder Head



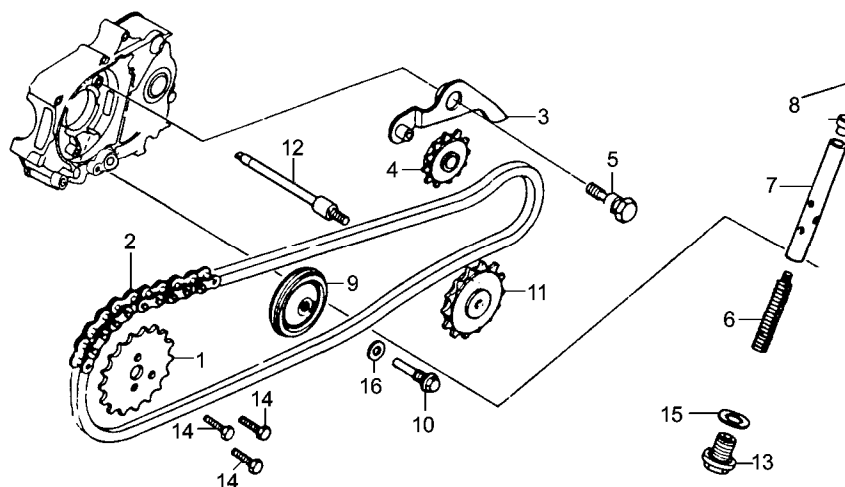
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1	12210	气缸头组合	Cylinder Head Set	1	
2	12214/1P50FMG	进气门导管	Guide, Inlet Valve	1	
3	12215/1P50FMG	排气门导管	Guide, Exhaust Valve	1	
4	12220	气缸头密封垫	Gasket, Cylinder Head	1	
5	12270/1P50FMG	链条腔封环组合	Seal Ring, Chain Housing	1	
6	17311/1P47FMD	进气管	Inlet Pipe	1	
7	17332/1P50FMG	进气管密封垫	Gasket, Inlet Pipe	1	
8	GB/T898	双头螺栓 M6×32	Stud M6×32	2	
9	GB/T29.2	螺栓 M6×23	Bolt M6×23	1	
10	15441/1P50FMG	气缸通油衬套 φ8×9	Sleeve φ8×9	1	
11	17321/1P50FMG	O 形圈 27×2.0	O-Ring 27×2.0	1	
12	17331/1P50FMG	进气管隔热垫	Insulating Mat, Inlet Pipe	1	
13	12216/1P50FMG	导管 O 型圈 9×1.6	O-Ring 9×1.6	2	
14	15442/1P50FMG	矩形密封圈 9×1.5	Seal 9×1.5	1	
15	GB/T5783	螺栓 M6×28	Bolt M6×28	2	
16	GB/T5783	螺栓 M6×22	Bolt M6×22	2	

E-3 凸轮轴 气门 Camshaft & Valves



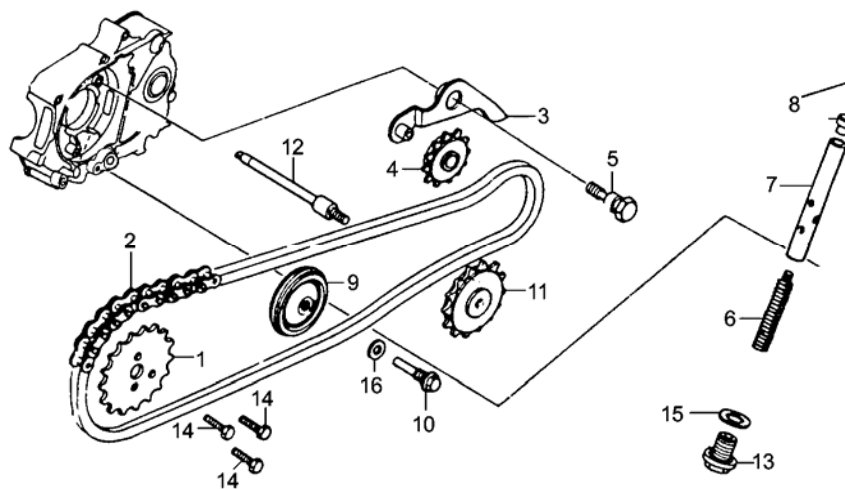
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	14730/1P50FMG	挡油罩	Oil Seal, Valve Stem	2	
2	14100	凸轮轴装配组合	Camshaft	1	
3	14416/1P50FMG	气门间隙调节螺母	Lock Nut	2	
4	14411	气门摇臂	Rocker Arm, Valve	2	
5	14413/1P50FMG	摇臂轴	Shaft, Rocker	2	
6	14710	进气门	Inlet Valve	1	
7	14720	排气门	Exhaust Valve	1	
8	14755/1P50FMG	气门外弹簧	Outer Valve Spring	2	
9	14410	摇臂装配组合	Rocker Arm Assy	2	
10	14751/1P50FMG	气门弹簧上座	Upper Spring Seat	2	
11	14753/1P50FMG	气门外弹簧座	Outer Spring Seat	2	
12	14752/1P50FMG	气门锁夹	Split Cone, Valve	4	
13	14415/1P50FMG	气门间隙调节螺钉	Adjusting Screw, Valve Clearance	2	

E-4 正时链条 张紧器 Timing chain & Tensioner



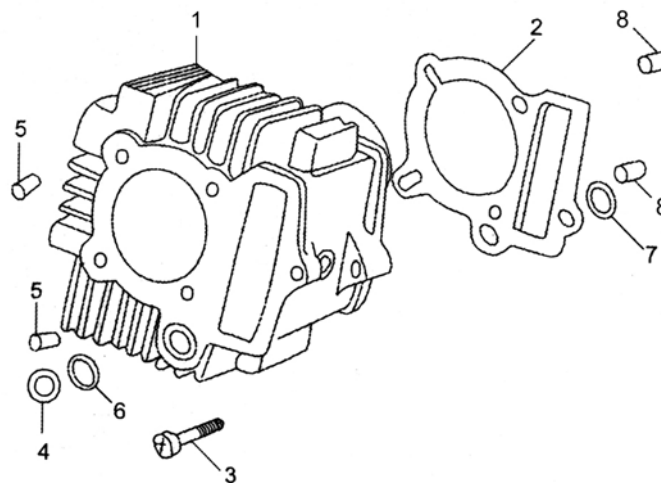
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	14321/1P50FMG	正时从动链轮 (28T)	Timing Sprocket, Driven (28T)	1	
2	14350/1P47FMD	正时链条 (82T)	Timing Chain (82T)	1	
3	14670/1P50FMG	张紧臂组合	Adjusting Set, Chain	1	
4	14680/1P50FMG	张紧轮	Tensioning Wheel	1	
5	14661/1P50FMG	张紧臂螺钉	Screw	1	
6	14513/1P50FMG	张紧杆弹簧	Spring	1	
7	14530/1P50FMG	张紧杆组合	Tensioning Rod	1	
8	14514/1P50FMG	张紧杆头	Cap	1	
9	14610/1P50FMG	导向轮	Pulley, Guide	1	
10	14621/1P50FMG	导向轮销轴	Pin, Guide Pulley	1	
11	15210/1P50FMG	机油泵主动链轮组合	Drive Sprocket, Oil Pump	1	
12	15222/1P50FMG	机油泵链轮轴	Shaft, Sprocket	1	
13	14518/1P50FMG	密封螺塞 M14×1.5	Sealing Plug M14×1.5	1	
14	GB/T5783	螺栓 M5×12	Bolt M5×12	3	
15	14519/1P50FMG	张紧器密封垫	Gasket, Tensioner	1	

E-4 正时链条 张紧器 Timing chain & Tensioner



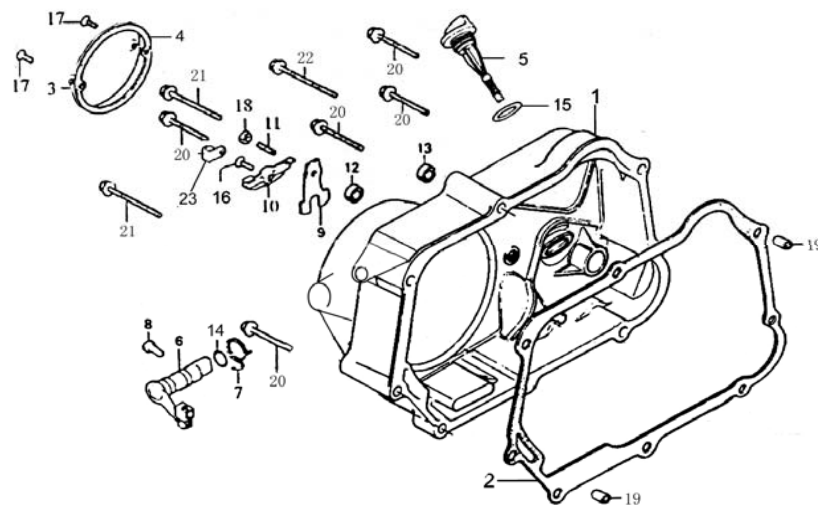
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
16	14622/1P50FMG	垫圈 8.5	Washer 8.5	1	

E-5 气缸体 Cylinder



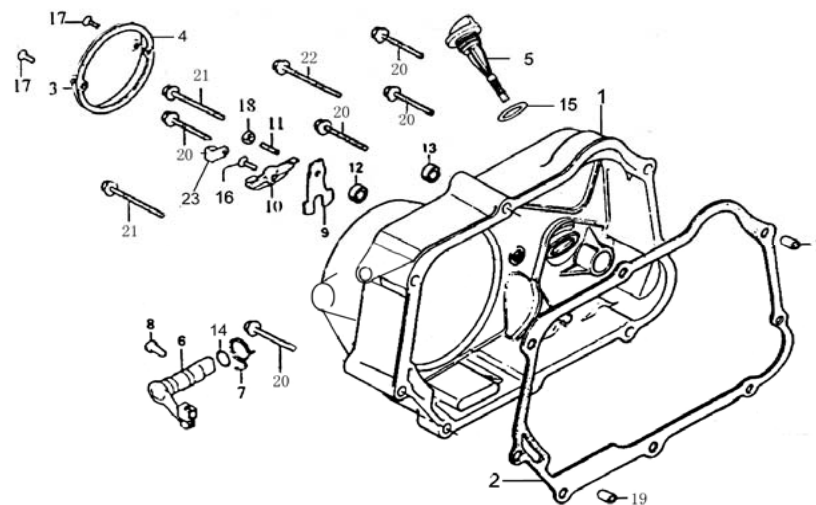
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	12112	气缸体	Cylinder Block	1	
2	12121	气缸体密封垫	Casket, Cylinder Block	1	
3	GB/T29. 2	螺栓 M6×23	Bolt M6×23	1	
4	12135/1P50FMG	垫圈	Washer	1	
5	12218/1P50FMG	气缸头定位销 8×14	Dowel Pin 8×14	2	
6	12133/1P50FMG	矩形密封圈 (一) 14.5×2.5	Washer (No.1) 14.5×2.5	1	
7	12134/1P50FMG	矩形密封圈 (二) 11.5×2.6	Washer (No.2)11.5×2.6	1	
8	11318/1P50FMG	定位销 8×12	Dowel Pin 8×12	2	

E-6 右曲轴箱盖 Right Crankcase Cover



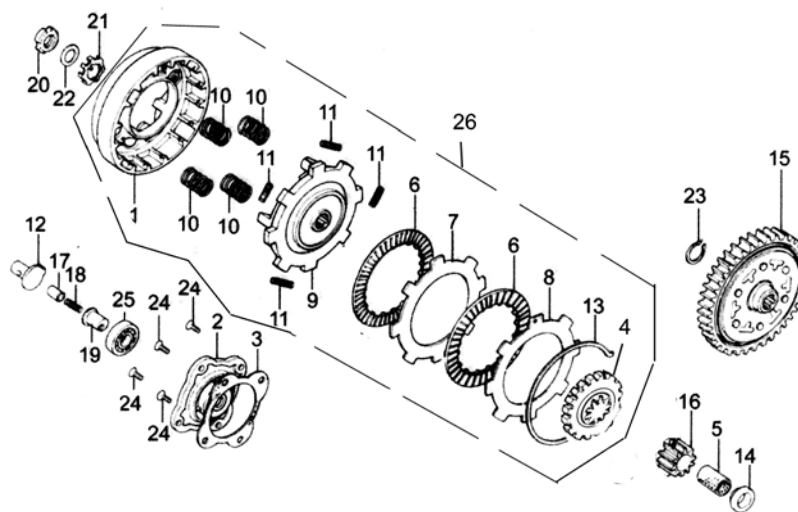
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	11310/1P47FMD	右曲轴箱盖组合	Cover, Crankcase, RH	1	
2	11319/1P50FMG	右曲轴箱盖密封垫	Gasket,Crankcase Cover, RH	1	
3	11331/1P47FMD	右小盖	Clutch Cover	1	
4	11332/1P47FMD	右小盖密封垫	Gasket, Clutch Cover	1	
5	15611/1P47FMD	机油尺	Dipstick	1	
6	22810/1P47FMD	离合器操纵杆组合	Handling Lever, Clutch	1	
7	22821/1P50FMG	离合器操纵杆弹簧	Spring	1	
8	22825/1P50FMG	离合器操纵杆定位销	Dowel Pin	1	
9	22826/1P50FMG	离合器拨板	Control Plate	1	
10	22827/1P50FMG	离合器操纵杆压板	Press Plate	1	
11	22851/1P50FMG	离合器调节螺杆	Adjusting Screw	1	
12	22830/1P50FMG	推杆油封 12×21×4	Seal 12×21×4	1	
13	27190/1P50FMG	起动轴油封 13.7×24×5	Seal 13.7×24×5	1	
14	22823/1P50FMG	O 型圈	O-Ring	1	
15	15612/1P50FMG	机油尺 O 型圈	O-Ring	1	

E-6 右曲轴箱盖 Right Crankcase Cover



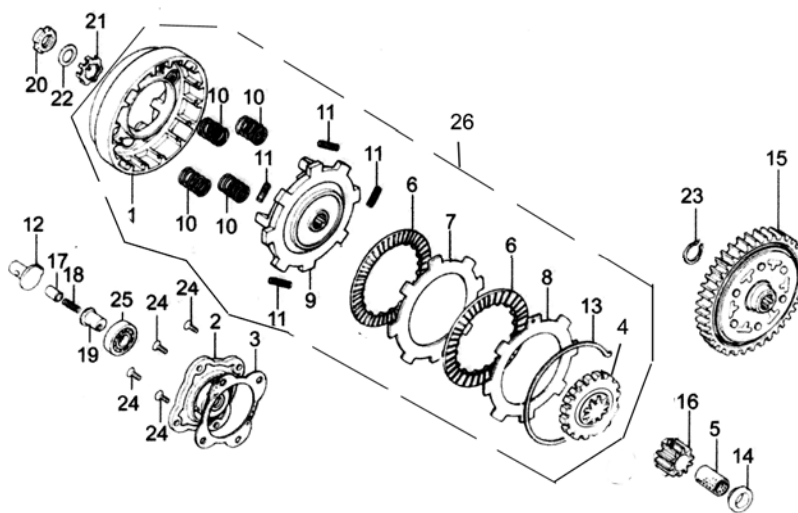
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	GB/T819.1	螺钉 M6×16	Screw M6×16	1	
17	GB/T69	螺钉 M5×12	Screw M5×12	2	
18	GB/T6170	螺母 M6	Nut M6	1	
19	11318/1P50FMG	定位销 8×12	Dowel Pin 8×12	2	
20	GB/T16674	螺栓 M6×40	Bolt M6×40	5	
21	GB/T16674	螺栓 M6×55	Bolt M6×55	2	
22	GB/T16674	螺栓 M6×65	Bolt M6×65	1	
23	34931/1P50FMG	点火线圈线夹	Clamp, Ignition Coil	1	

E-7 离合器 Clutch



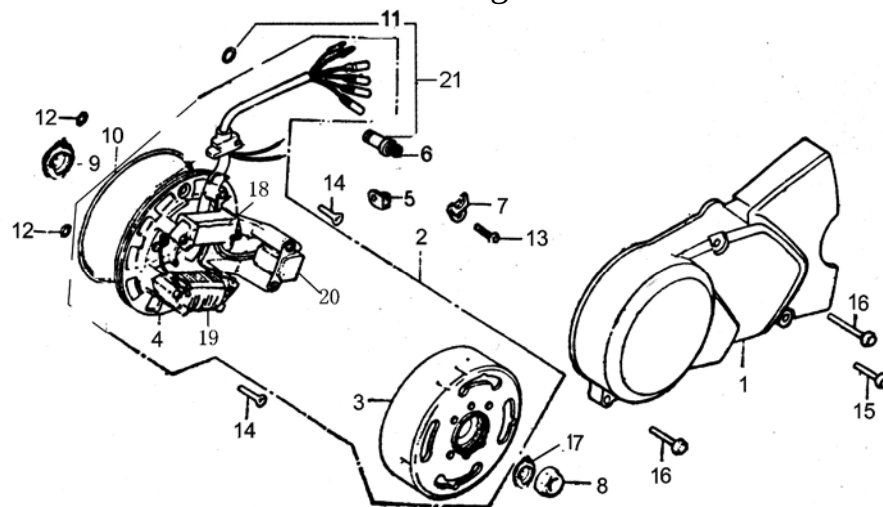
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	22114/1P50FMG	离合器外罩	Hood, Clutch	1	
2	22361/1P50FMG	离合器端盖	End Cover, Clutch	1	
3	22362/1P50FMG	离合器端盖密封垫	Gasket	1	
4	22322/1P50FMG	主动齿轮外套	Sleeve	1	
5	22622/1P50FMG	初级主动齿轮衬套	Bushing	1	
6	22340/1P50FMG	从动片组合	Friction Plate Comp.	2	
7	22331/1P50FMG	主动片 (一)	Drive Plate(No.1)	1	
8	22381/1P50FMG	主动片 (二)	Drive Plate (No.2)	1	
9	22111/1P50FMG	离合器主动盘	Drive Disk	1	
10	22371/1P50FMG	离合器弹簧	Spring	4	
11	22375/1P50FMG	离合器减震弹簧	Damping Spring	4	
12	22860/1P50FMG	离合器推杆组合	Push Rod Set	1	
13	22376/1P50FMG	弹性挡圈	Collar	1	
14	22374/1P50FMG	离合器垫圈	Washer	1	
15	22610/1P50FMG	初级从动齿轮组合	Primary Driven Gear	1	

E-7 离合器 Clutch



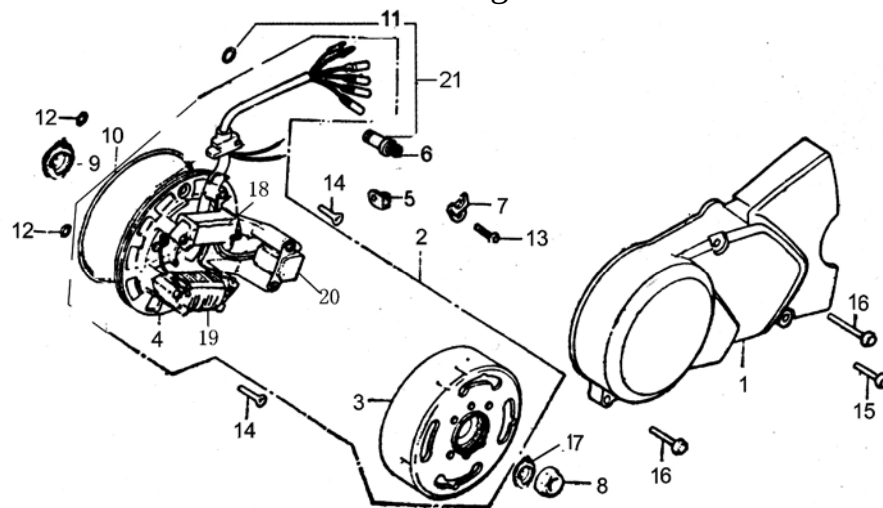
序 号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	22621/1P50FMG	初级主动齿轮	Primary Drive Gear Set	1	
17	15431/1P50FMG	曲轴通油管	Oil Tube	1	
18	15432/1P50FMG	通油管弹簧	Spring	1	
19	15433/1P50FMG	通油套管	Sleeve	1	
20	22631/1P50FMG	初级主动齿轮紧固螺母	Lock Nut	1	
21	22632/1P50FMG	止退垫圈	Thrust Washer	1	
22	22633/1P50FMG	碟形垫圈	Washer	1	
23	22634/1P50FMG	初级从动齿轮挡圈	Spring Ring	1	
24	GB/T819. 1	螺钉 M5×12	Screw M5×12	4	
25	GB/T276	轴承 6000	Bearing 6000	1	
26	22100/1P50FMG	离合器主体组合	Clutch Body	1	

E-8 左曲轴箱盖、磁电机 Left Crankcase Cover & Magneto



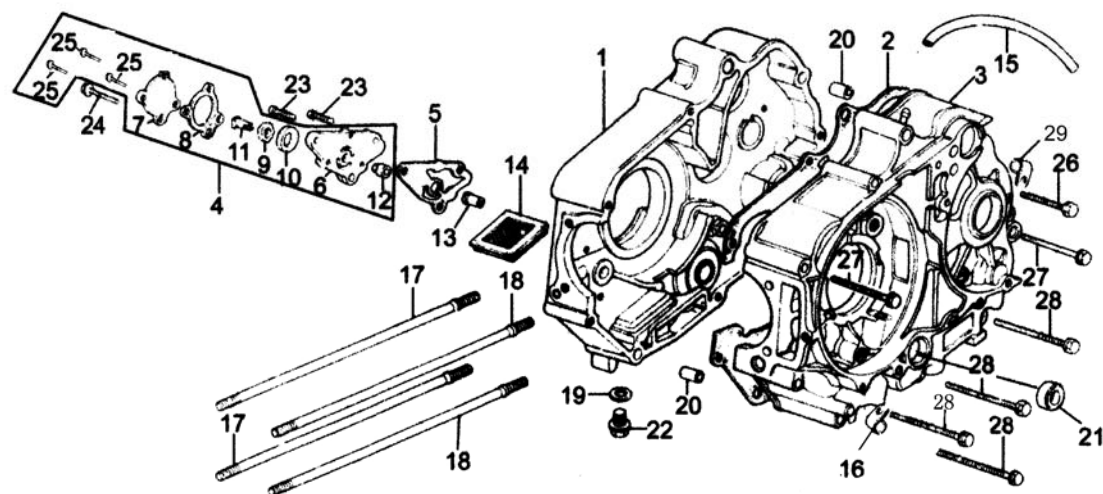
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	11411/1P50FMG	左曲轴箱盖	Crankcase Cover,LH	1	
2	31100/1P50FMG	磁电机总成	Magneto Assy	1	
3	31110/1P50FMG	磁电机转子组合	Rotator Set	1	
4	31210/1P50FMG	磁电机定子组合	Stator Set	1	
5	35739/1P50FMG	空档线密封块	Packing Block,Neutral Seal	1	
6	35710/1P50FMG	空档指示器	Indicator, Neutral	1	
7	35721/1P50FMG	空档指示器压板	Clamp, Neutral Indicator	1	
8	31311/1P50FMG	磁电机紧固螺母 M10×1.25	Nut M10×1.25	1	
9	13190/1P50FMG	曲轴左油封 18.9×30×5	Oil Seal 18.9×30×5	1	
10	31915/1P50FMG	0 型圈 107×2	O-Ring 107×2	1	
11	35723/1P50FMG	空档指示器 0 型圈	O-Ring	1	
12	31916/1P50FMG	0 型圈	O-Ring	2	
13	GB/T818	螺钉 M6×12	Screw M6×12	1	
14	GB/T6190	螺钉 M6×14	Screw M6×14	2	
15	GB/T16674	螺栓 M6×28	Bolt M6×28	1	

E-8 左曲轴箱盖、磁电机 Left Crankcase Cover & Magneto



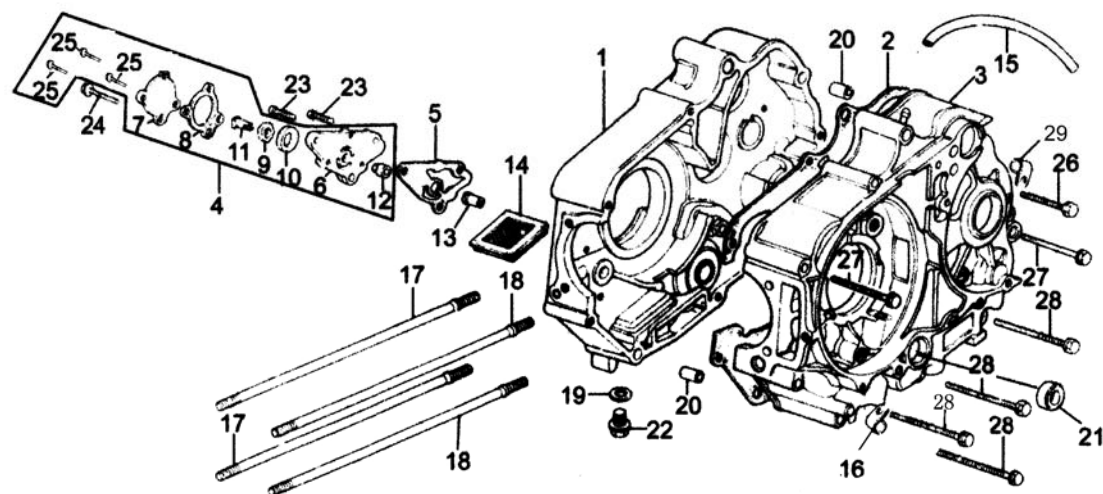
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
16	GB/T16674	螺栓 M6×35	Bolt M6×35	2	
17	31312/1P50FMG	垫圈	Washer	1	
18	31260/1P50FMG	充电线圈	Charging Coil	1	
19	31240/1P50FMG	照明线圈	Lighting Coil	1	
20	31280/1P50FMG	触发线圈	Induction Coil	1	
21	35720/1P50FMG	空档指示器组合	Neutral Indicator Set	1	

E-9 曲轴箱、机油泵 Crankcase & Oil Pump



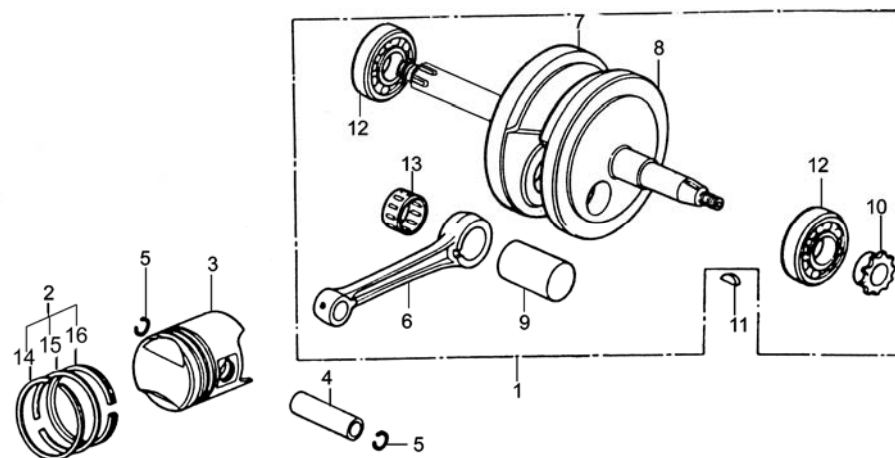
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	11110/1P50FMG	右曲轴箱组合	Crankcase, RH	1	
2	11119/1P50FMG	曲轴箱密封垫	Gasket, Crankcase	1	
3	11210/1P50FMG	左曲轴箱组合	Crankcase, LH	1	
4	15100/1P50FMG	机油泵总成	Oil Pump	1	
5	15131/1P50FMG	机油泵密封垫	Gasket, Oil Pump	1	
6	15111/1P50FMG	机油泵体	Body, Oil Pump	1	
7	15112/1P50FMG	机油泵盖	Cover, Oil Pump	1	
8	15113/1P50FMG	机油泵盖密封垫	Gasket ,Oil Pump Cover	1	
9	15114/1P50FMG	机油泵内转子	Inner Roater	1	
10	15115/1P50FMG	机油泵外转子	Outer Roater	1	
11	15116/1P50FMG	机油泵轴	Shaft, Oil Pump	1	
12	15117/1P50FMG	机油泵轴套	Sleeve	1	
13	15221/1P50FMG	机油泵链轮轴套	Sleeve, Sprocket	1	
14	15450/1P50FMG	机油滤网组合	Filter Set	1	
15	20152/1P50FMG	废气管	Air Pipe	1	

E-9 曲轴箱、机油泵 Crankcase & Oil Pump



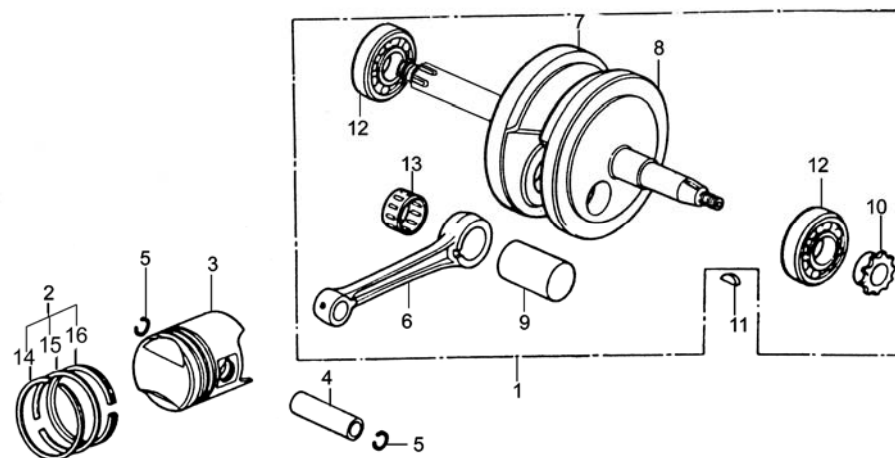
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	11217/1P50FMG	管夹	Pipe Clamp	1	
17	12342/1P47FMD	气缸螺栓 A	Stud A, Cylinder	2	
18	12343/1P47FMD	气缸螺栓 B	Stud B, Cylinder	2	
19	11213/1P50FMG	放油螺塞垫圈	Washer	1	
20	11118/1P50FMG	定位销 10×14	Dowel Pin 10×14	2	
21	24190/1P50FMG	变档轴油封 11.6×24×10	Oil Seal 11.6×24×10	1	
22	11212/1P50FMG	放油螺塞	Drain Plug	1	
23	GB/T818	螺钉 M6×16	Screw M6×16	2	
24	GB/T818	螺钉 M6×22	Screw M6×22	1	
25	GB/T818	螺钉 M5×10	Screw M5×10	3	
26	GB/T16674	螺栓 M6×50	Bolt M6×50	1	
27	GB/T16674	螺栓 M6×60	Bolt M6×60	2	
28	GB/T16674	螺栓 M6×65	Bolt M6×65	4	
29	20154/1P50FMG	废气管管夹	Clamp	1	

E-10 曲轴 活塞 Crankshaft & Piston



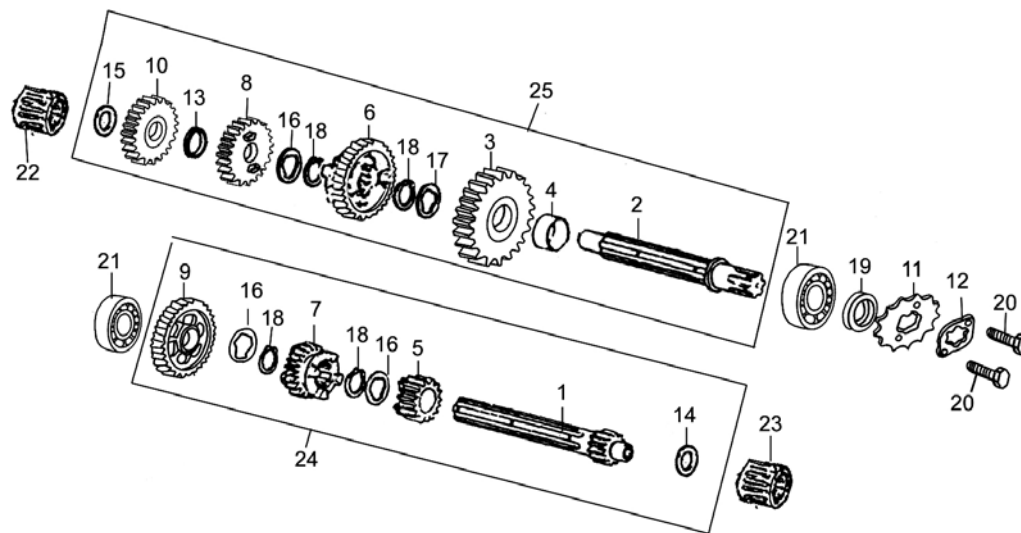
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	13100/1P47FMD	曲柄连杆组合	Crankshaft & Connecting Rod	1	
2	13300/1P39QMB	活塞环组	Piston Ring Set	1	
3	13211/1P39QMB	活塞	Piston	1	
4	13221/1P39QMB	活塞销	Pin, Piston	1	
5	13222/1P50FMG	活塞销挡圈	Circlip, Piston Pin	2	
6	13131/1P47FMD	连杆	Connecting Rod	1	
7	13121/1P47FMD	右曲柄	Crankshaft, RH	1	
8	13111/1P47FMD	左曲柄	Crankshaft, LH	1	
9	13141/1P50FMG	曲柄销	Pin, Crankshaft	1	
10	14311/1P50FMG	正时主动链轮 (14T)	Drive Sprocket, Timing (14T)	1	
11	13118/1P50FMG	半圆键	Woodruff Key	1	
12	GB/T276	轴承 6304	Bearing 6304	2	
13	13150/1P50FMG	连杆大头轴承	Bearing, Connecting Rod Big Head	1	
14	13311/1P39QMB	活塞环 (一)	Piston Ring (1)	1	
15	13312/1P39QMB	活塞环 (二)	Piston Ring (2)	1	

E-10 曲轴 活塞 Crankshaft & Piston



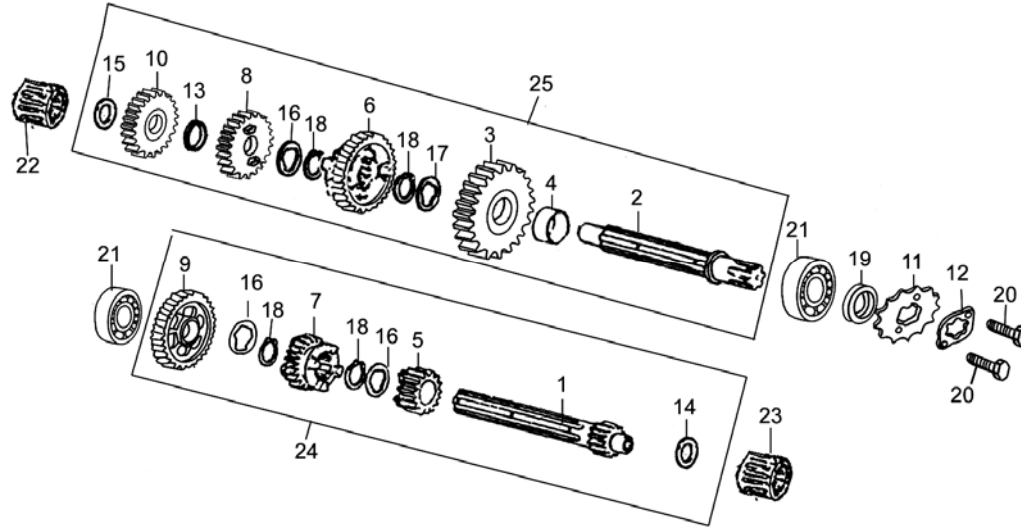
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
16	13320/1P39QMB	油环组合	Oil Ring, 3-piece	1	

E-11 主、副轴组合 Transmission Shafts



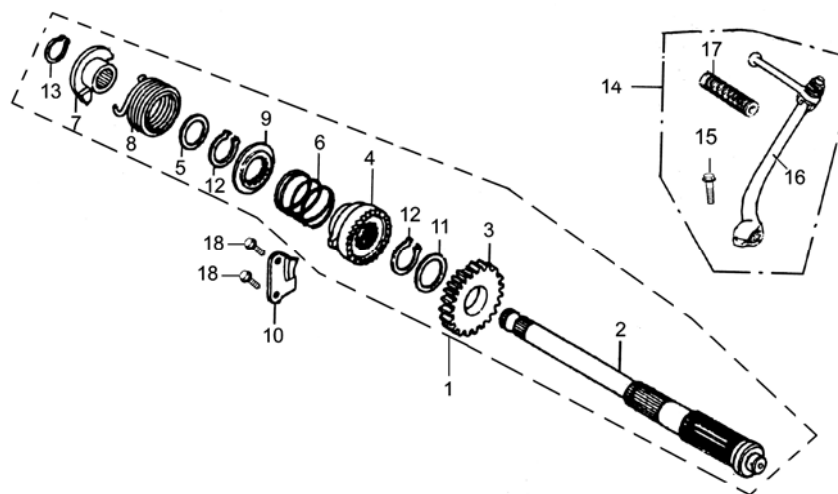
序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	23611/1P50FMG	主轴	Main Shaft	1	
2	23771/1P50FMG	副轴	Countershaft	1	
3	23711/1P50FMG	副轴一档齿轮	1st Gear, Countershaft	1	
4	23712/1P50FMG	衬套	Sleeve	1	
5	23621/1P50FMG	主轴二档齿轮	2nd Gear, Main Shaft	1	
6	23721/1P50FMG	副轴二档齿轮	2nd Gear, Countershaft	1	
7	23631/1P50FMG	主轴三档齿轮	3rd Gear, Main Shaft	1	
8	23731/1P50FMG	副轴三档齿轮	3rd Gear, Countershaft	1	
9	23641/1P50FMG	主轴四档齿轮	4th Gear, Main Shaft	1	
10	23741/1P50FMG	副轴四档齿轮	4th Gear, Countershaft	1	
11	22711/1P50FMG	输出链轮	Output Sprocket	1	
12	22712/1P50FMG	链轮固定板	Set Plate, Sprocket	1	
13	23773/1P50FMG	垫圈 (一)	Washer (No.1)	1	
14	23674/1P50FMG	垫圈 (一)	Washer (No.1)	1	
15	23774/1P50FMG	垫圈 (二)	Washer (No.2)	1	

E-11 主、副轴组合 Transmission Shafts



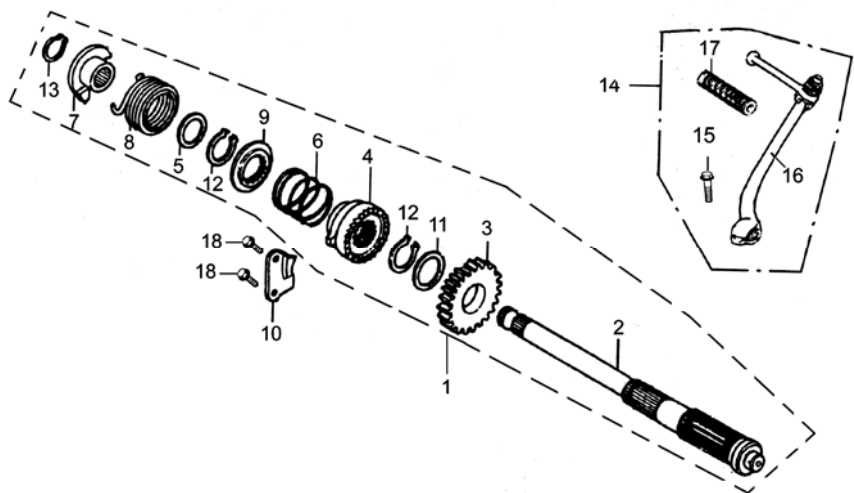
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	23675/1P50FMG	内花键垫圈	Washer, Spindle	3	
17	23775/1P50FMG	内花键垫圈	Washer, Spindle	1	
18	23672/1P50FMG	弹性挡圈	Spring Collar	4	
19	23790/1P50FMG	副轴油封 17×29×5	Oil Seal 17×29×5	1	
20	GB/T5783	螺栓 M6×8	Bolt M6×8	2	
21	GB/T276	轴承 6203	Bearing 6203	2	
22	23780/1P50FMG	滚针轴承 NK13.5/12	Needle Bearing NK13.5/12	1	
23	23680/1P50FMG	滚针轴承 NK14/12	Needle Bearing NK14/12	1	
24	23600/1P50FMG	主轴组合	Main Shaft Assy	1	
25	23700/1P50FMG	副轴组合	Countershaft Assy	1	

E-12 起动机构 Start Device



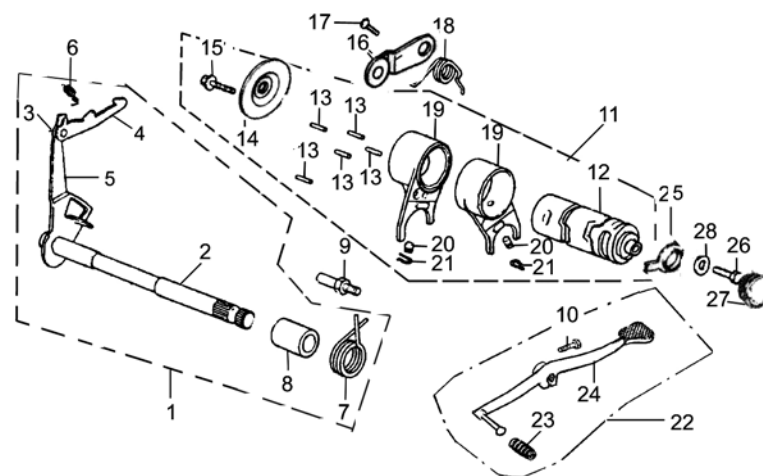
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	27100/1P47FMD	起动轴总成	Start Shaft Assy	1	
2	27111/1P47FMD	起动轴	Shaft, Start	1	
3	27151/1P50FMG	起动齿轮	Gear, Start	1	
4	27113/1P50FMG	棘轮	Ratchet	1	
5	27114/1P50FMG	垫圈 (一)	Washer	1	
6	27115/1P50FMG	弹簧	Spring	1	
7	27117/1P50FMG	弹簧座	Base, Spring	1	
8	27118/1P50FMG	起动回位弹簧	Torsion spring	1	
9	27121/1P50FMG	棘轮弹簧座	Spring Base	1	
10	27131/1P50FMG	棘轮导向板	Guide	1	
11	27141/1P50FMG	垫圈 (二)	Washer	1	
12	27142/1P50FMG	弹性挡圈	Snap Ring	2	
13	22634/1P50FMG	初级从动齿轮挡圈	Snap Ring	1	同初级从动齿处
14	27700/1P50FMG	起动杆总成	Start Rod Set	1	
15	GB/T5783	螺栓 M6×20	Bolt M6×20	1	

E-12 起动机构 Start Device



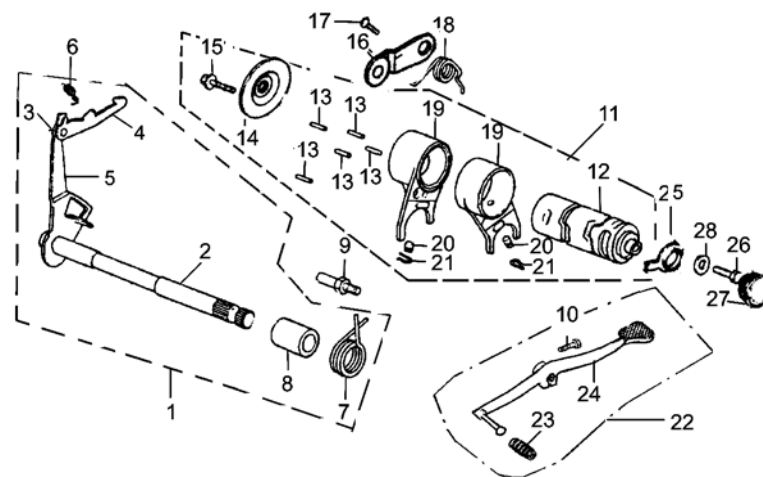
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	27710/1P50FMG	起动杆组合	Start Rod	1	
17	27713/1P50FMG	踏杆胶套	Step Rubber Boot	1	
18	GB/T5783	螺栓 M6×20	Bolt M6×20	2	

E-13 变档机构 Gear Shifting Device



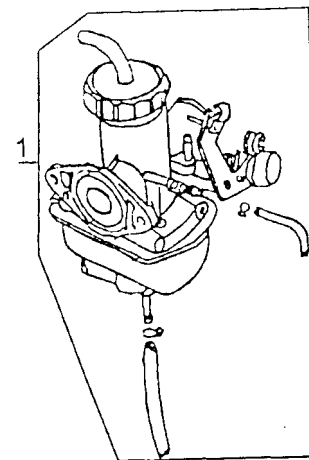
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	24100/1P50FMG	变档轴总成	Gearshift Shaft Assy	1	四档情况: 件 11、 12 借用 1P50FMG
2	24111/1P50FMG	变档轴	Shaft, Gearshift	1	
3	24114/1P50FMG	变档拨板销钉	Pivot	1	
4	24115/1P50FMG	副变档拨板	Shifter, Secondary	1	
5	24121/1P50FMG	变档拨板	Shifter	1	
6	24122/1P50FMG	变档拨板弹簧	Spring	1	
7	24123/1P50FMG	变档轴回位弹簧	Torsion Spring	1	
8	24125/1P50FMG	轴套	Guide Sleeve	1	
9	24131/1P50FMG	回位弹簧止动螺钉	Screw	1	
10	GB/T5783	螺栓 M6×30	Bolt M6×30	1	
11	24200	变档凸轮装配组合	Drum Set, Gearshift	1	
12	24211	变档凸轮	Drum	1	
13	24212/1P50FMG	档位指示销	Pin	5	
14	24213/1P50FMG	档位指示销压板	Limit plate	1	
15	GB/T819. 1	螺钉 M6×12	Bolt M6×12	1	

E-13 变档机构 Gear Shifting Device



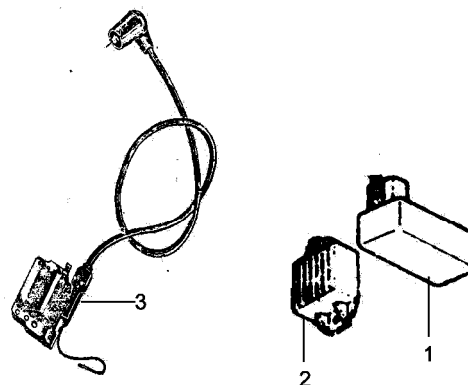
序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	24310/1P50FMG	档位定位板组合	Locating Plate	1	
17	24321/1P50FMG	档位定位板销钉	Screw	1	
18	24323/1P50FMG	定位板弹簧	Torsion Spring	1	
19	24411/1P50FMG	拨叉	Fork	2	
20	24414/1P50FMG	拨销	Limit Pin	2	
21	24415/1P50FMG	弹簧夹	Split Pin	2	
22	24700/1P50FMG	变档杆总成	Gearshift Pedal	1	
23	24711/1P50FMG	变档杆胶套	Rubber Boot	1	
24	24720/1P50FMG	变档杆焊接组合	Gearshift Rod Weldment	1	
25	35722/1P50FMG	空档指示器接触片	Connector, Neutral Indicator	1	
26	GB/T70. 1	螺钉 M6×12	Screw M6×12	1	
27	35741/1P50FMG	空档指示器油封	Oil Seal	1	
28	24223/1P50FMG	垫圈	Washer	1	

E-14 化油器 Carburetor



序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	16100	化油器总成	Carburetor Assy	1	

E-15 电器 Electric Elements



序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
1	34400/1P50FMG	点火控制器	Ignition Controller	1	
2	31600/1P50FMG	电压调节器	Voltage Regulator	1	
3	34500/1P50FMG	点火线圈	Ignition Coil	1	